MODEL TC-140/148 TAPE CONTROLLER LOGIC MANUAL



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Publication Number 140021A

WESTERN PERIPHERALS, INC.

1100 Claudina Place Anaheim, California 92805

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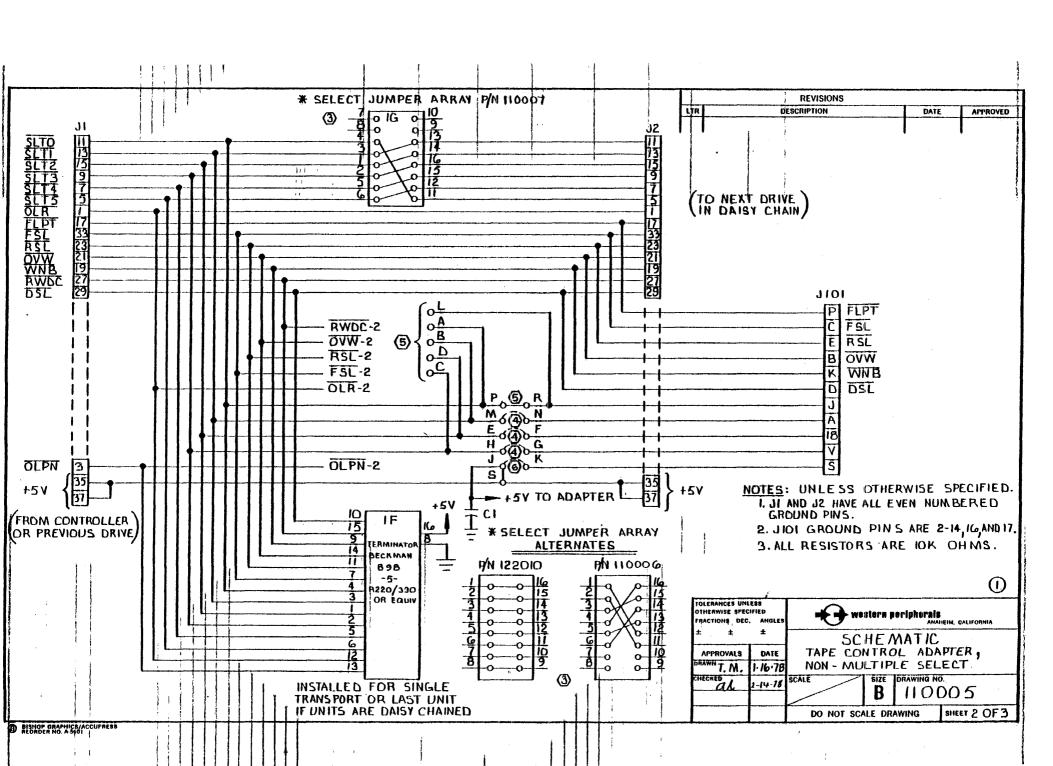
		מ	RAWING NO.
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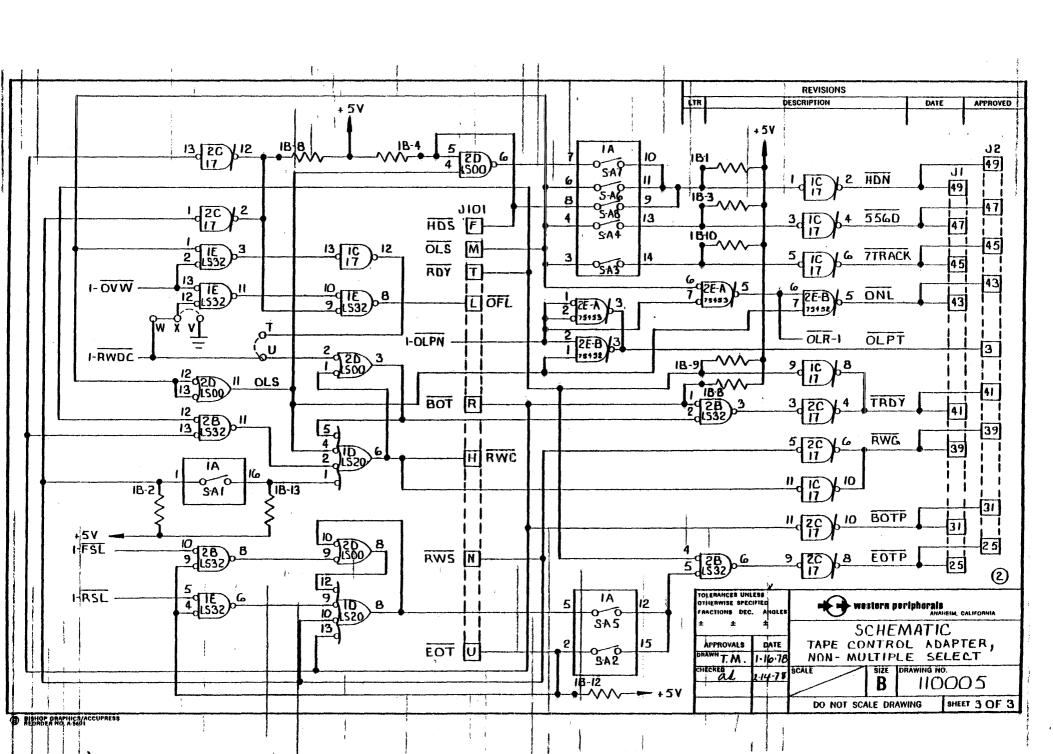
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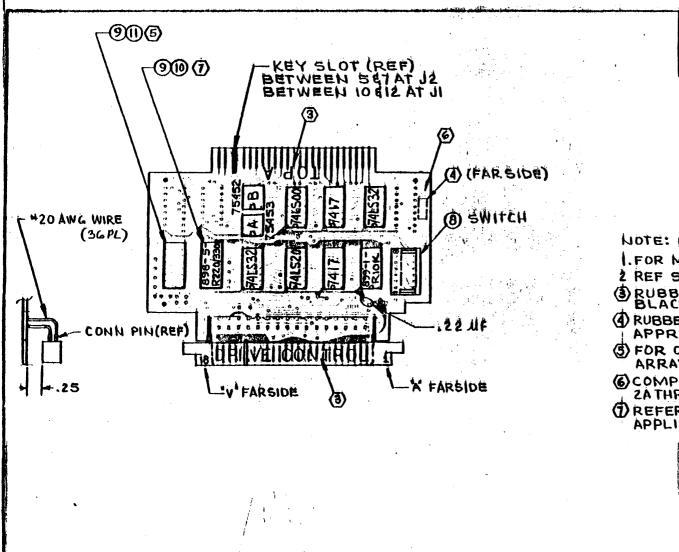
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SV	VITCH	DESCRIPTION	SYSTEM CONSIDERATIONS	1
	IA_			
١.	ON	FOR DRIVES THAT REQUIRE REWIND COMMAND REMOVAL PRIOR TO BOT	1. REMOVE ALL INTERFACE TERMINATORS FROM TRANSPORT(S)	
11	OFF	FOR DRIVES THAT DO NOT REQUIRE REWIND	2.INSTALL CONTROL TERMINATOR	
_	1017	COMMAND REMOVAL PRIOR TO BOT	ONLY IN LAST DAISY CHAIN POSITION	
	ON	FOR DRIVES THAT STORE EOT STATUS NOTE: AS SHOULD BE OFF	3.CORRECTLY IDENTIFY CONFIGURATION AND SET SWITCHES ACCORDINGLY	
15	OFF	FOR DRIVES THAT DO NOT STORE EOT STATUS		
	Diri	NOTE: A 5 SHOULD BE ON	NOTES:	
	ON	FOR 7 TRACK DRIVES	I. FOR 7 TRACK DRIVES IN DRIVE DAISY CHAINS, ONLY PRIMARY SPEED SELECTION IS AVAILABLE.	
3	OFF	FOR 9 TRACK DRIVES	2. REF. ASSY. DWG. 110004 & 110008.	
_	OFF	,	(3) 122010 INSTALLED WHEN TRANSPORT HAS 4-POSITION UNIT SELECT SWITCH (SEE EXCEPTION BELOW).	
	ON	FOR 7 TRACK 556/800 BPI DENSITY SELECTIONS OR 9 TRACK SECONDARY SPEED (SELECTION B)	110006 INSTALLED IN 411 TRANSPORT IF MORE THAN 4 TRANSPORTS ARE DAISY CHAINED.	
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	ON	FOR DRIVES THAT DO NOT STORE EOT STATUS	JUMPER E TO F.G. TO H, AND M TO N.	
5		FOR DRIVES THAT STORE EOT STATUS	(5) FOR EXTERNALLY CONNECTED UNIT SELECT SWITCH: CUT ETCH BETWEEN PER AND CONNECT	
	OFF	NOTE: AZ SHOULD BE ON	EXTERNAL SWITCH TO A,B,C,D, &L.	i
	ON	FOR 9 TRACK NRZI ONLY DRIVE	(G) TO POWER ADAPTER FROM TAPE TRANSPORT, CUT ETCH BETWEEN JES AND JUMPER JTOK.	
6		FOR 7 TRACK DRIVES, 9 TRACK 1600 BPI DRIVES,		ł
	OFF	OR 9 TRACK BOO/1600 DUAL DENSITY		
	ON	FOR DUAL DENSITY 9 TRACK DRIVES THAT DO NOT PRESENT NRZ STATUS ON DRIVE READ CONNECTOR		
17		FOR DUAL DENSITY 9 TRACK DRIVES THAT DO	TOLERANCES UNLESS	
	OFF	PRESENT NEZ STATUS ON DRIVE READ CONNECTOR	FRACTIONS DEC. ANGLES WOSSERR PSTIPHORAIS ANAHEIM, CALIFORNIA	
	ÓИ	FOR 7 TRACK DRIVES	* * * SCHEMATIC - APPROVALE DATE TAPE CONTROL ADAPTER,	
8	1	FOR 9 TRACK DRIVES	MON- MINITIPLE SELECT	
	OFF		CHECKED 2.114.28 SCALE SIZE DRAWING NO.	_
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REVISIONS

DESCRIPTION

DESCRIPTION

DATE

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NOTE: UNLESS OTHERWISE SPECIFIED

1. FOR MATERIAL BEE P/L NO. 110008

2 REF SCHEMATIC 110005

BLACK INK

RUBBER STAMP ASSY NO. WITH LATEST REV LTR APPROX WHERE SHOWN USING BLK INK

S FOR OPTIONAL JUMPERING AND/OR JUMPER ARRAY REFER TO J.O.A. AND SCHEMATIC

© COMPONENT LOCATION CODE INTHRUIG AND A ZATHRU 26 (REFITEMS ITHRUII OF PL 110008

TREFER TO J.O.A. AND/OR SCHEMATIC FOR APPLICATION OF RESISTOR PAK (ITEM NO.10)

ASSY-TAPE CONTROL ADAPTERS

APPRIVALS DAIL

CORUMN 2-10-26

2-19-28

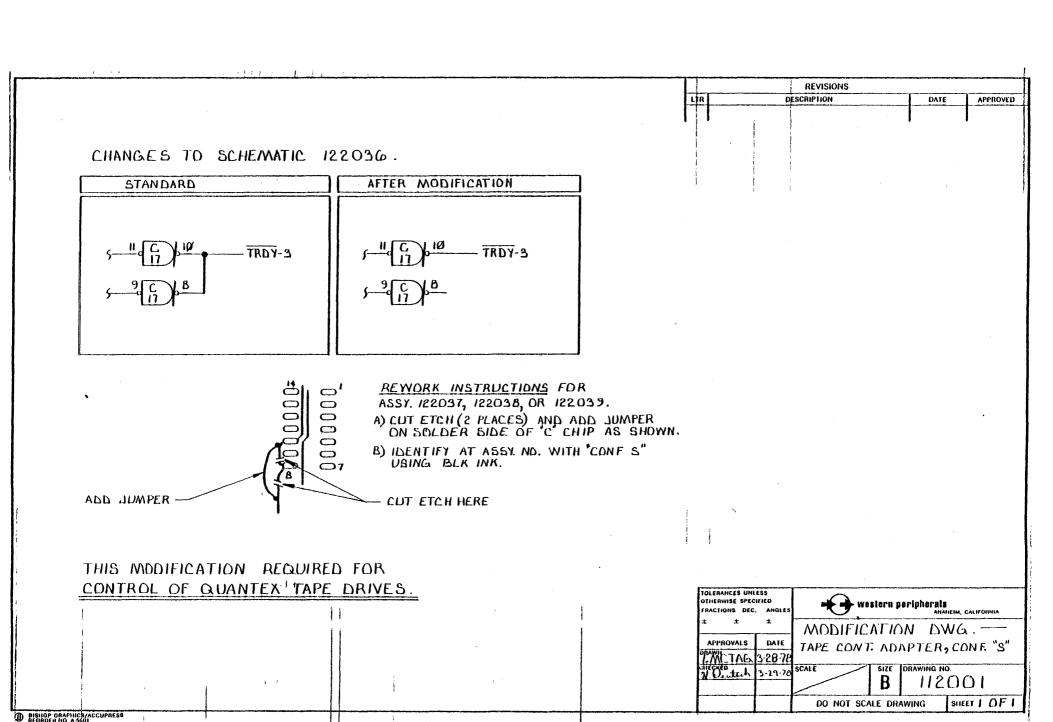
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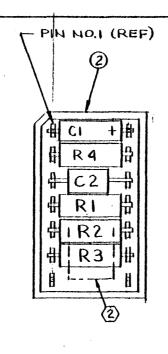
DRIVER DESCRIPTION OF THE CONTROL ADAPTERS

ASSY-TAPE CONTROL ADAPTERS

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NOTE; UNLESS OTHERWISE SPECIFIED I. FOR MATERIAL SEE P/L 120023

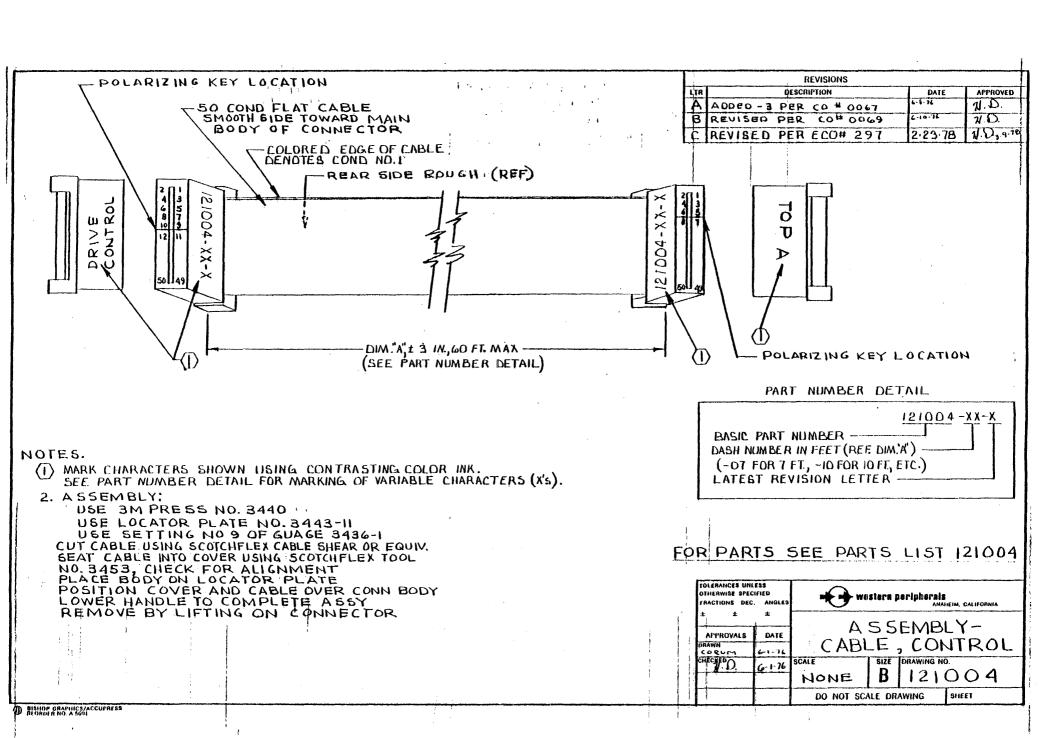
- (2) AFFIX ADHESIVE LABEL WITH PART NO. APPROPRIATE DASH NO. & LATEST REV LTR (FARSIDE)
- 3. COMPONENT VALUES TABULATED ON P/L

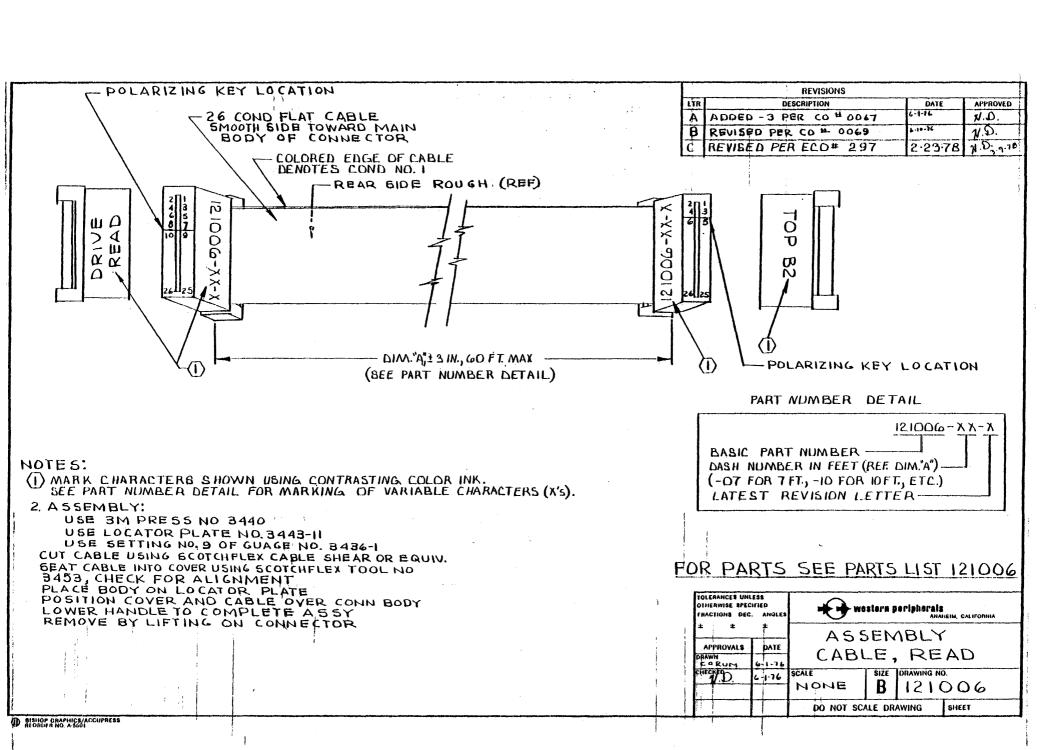
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	NOMINAL	MIN	MAX.
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120023-2	25	8	40
120023-3	37.5	12	59
120023-4	45	15	72
120023-5	75	22	100
120023-6	125	47	200

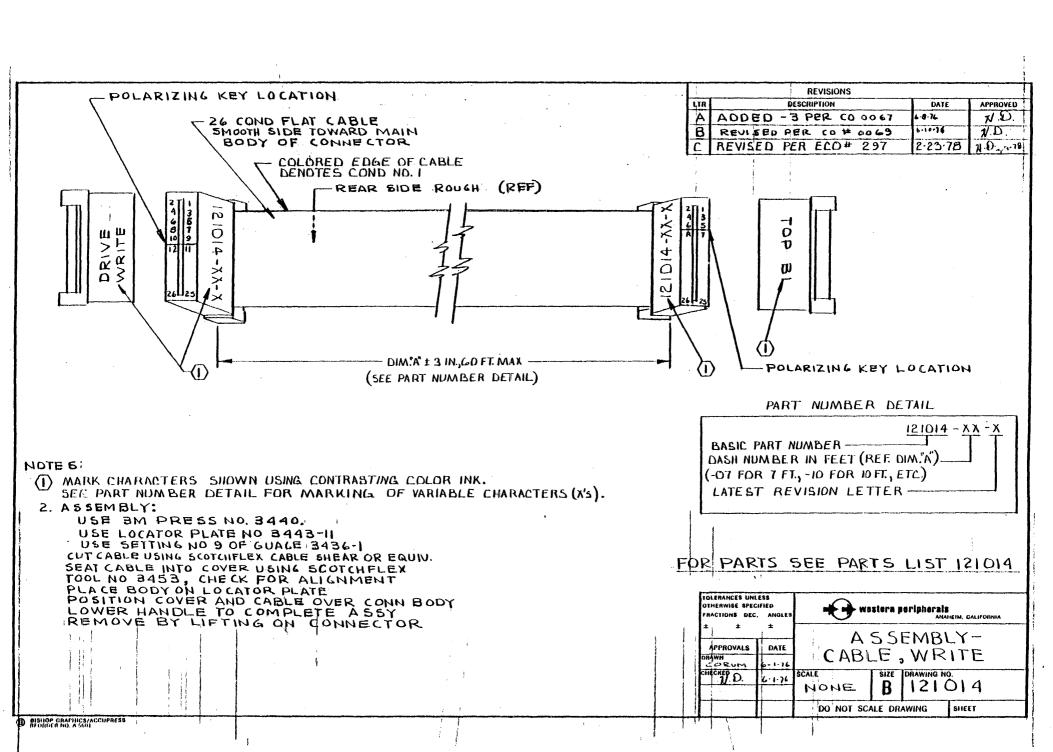
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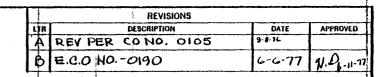
LIST OF MATERIALS

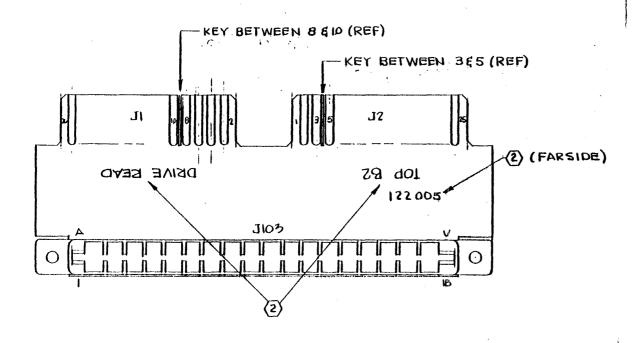
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2		CA-14P-12.	DIP PLUG, 14 PIN		1	1	1	1	1				
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5		CKIZBX471K	470			1						÷	0
6		CKIZBX331K	3 30				1	, ,				87	CHECKED
7		CKIZBX271K	270					1		. پ		J. D.	0
8		CK12BX181K	180	1.					1		KVDO		E
.9		CK12BX820K	CAPACITOR, 82 PF, 100 DC	The second secon				***************************************		1		<u>-</u>	_
10		RC07G153J	RESISTOR, 15K, 1/4W, 5%	RI,R2	2							-17-	DATE
11		752J	7.5K	1		2				,		2	L
12	·	512J	5.IK				2				HS		Ä
13		4321	4.3K				-	2			ITETAL		LXZN
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18		911J	910-12				1				70 ×	0	
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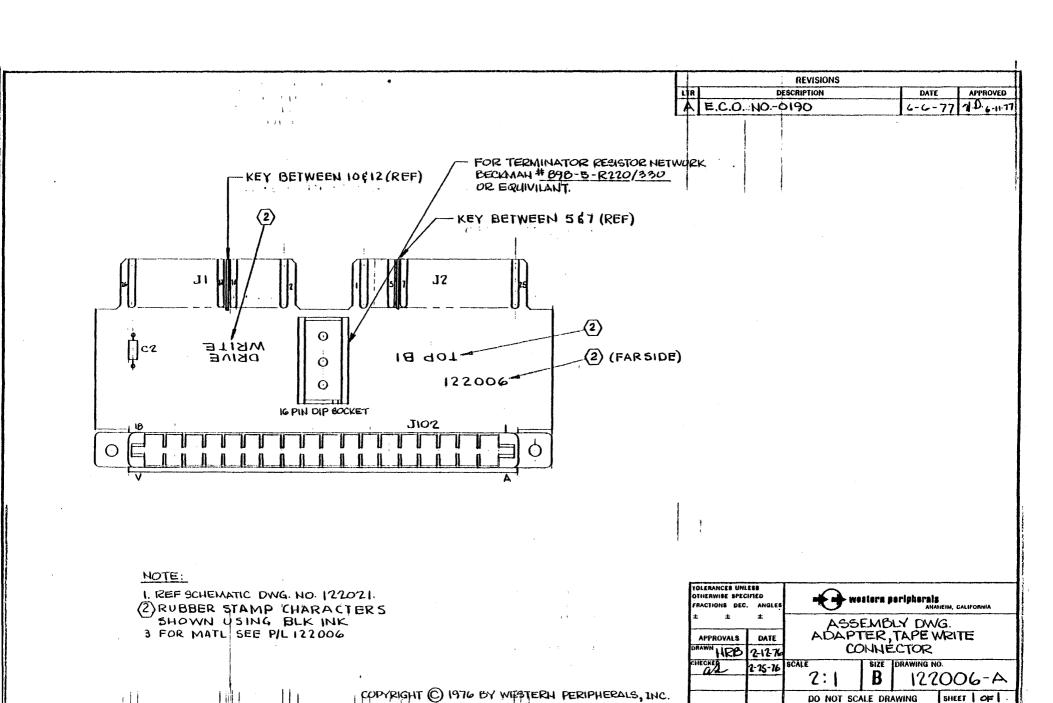
NOTE.

- I. REF SCHEMATIC DWG NO. 122022
- (2) RUBBER STAMP CHARACTERS SHOWN USING BLK INK
- 3. FOR MATL SEE P/L 122005

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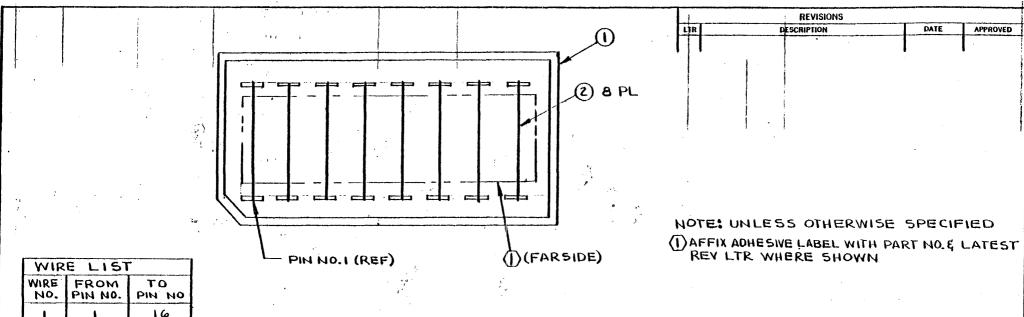
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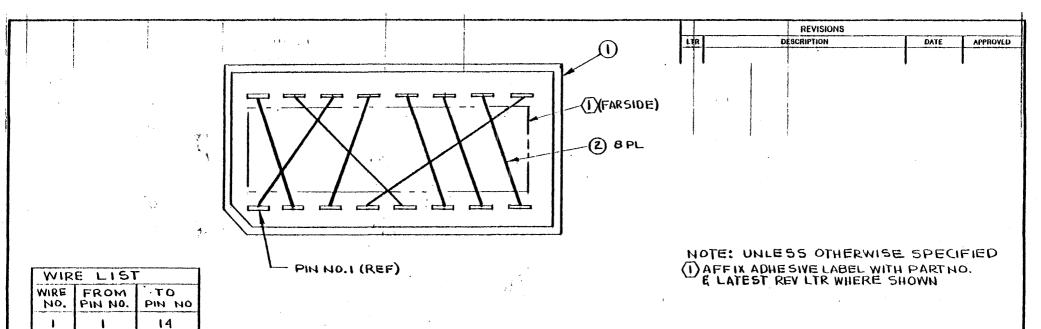
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1 1 CA-16P-12 DIP PLUG 16-PIN	1 7		
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2 A/R WIRE INSULATED 30		IRE WRA	P

TOLERANCES UN OTHERWISE SPEC FRACTIONS DEC	CIFIED	western peripherats ANAHEIM, CALIFORNIA			
*	±	ASSY, JI	JMP	EK AF	RAY.
APPROVALS	DATE	SELECT SWITCH OPTION			
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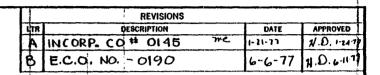
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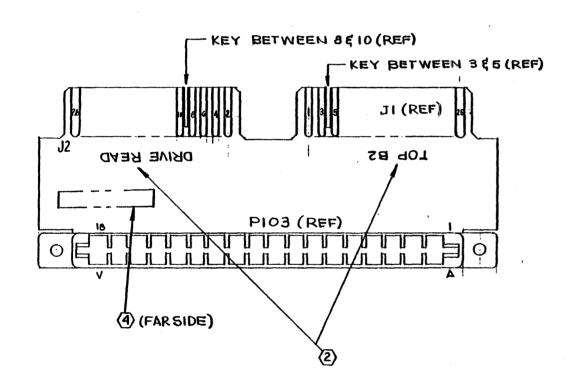
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1	-16P-12 DIP PLUG , 16-PIN CIRCUIT ASSY OR EQUIV
2 A/R	WIRE, INSULATED, # 30 ANG WIRE WRAP WIRE

TOLERANCES UN OTHERWISE SPE FRACTIONS DEC	CIFIED	western peripherals AMAHEIM, GALIFORNIA			
±	*	ASSY, J	UMF	PER A	RRAY.
APPROVALS	DATE	NON-SEL	ECT	SWITC	H OPTION
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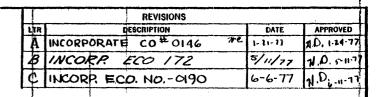
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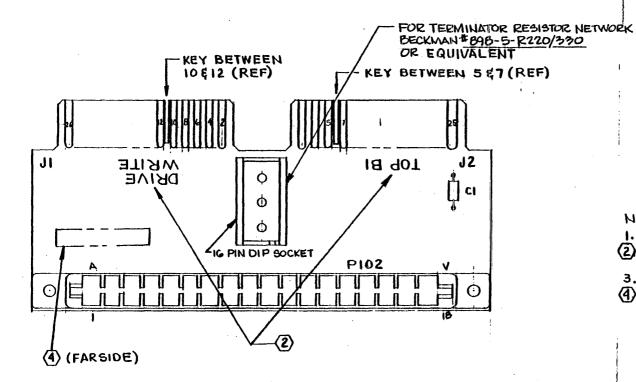
NOTE: UNLESS OTHERWISE SPECIFIED

- 1. REF SCHEMATIC DWG NO. 122022
- (2) RUBBER STAMP CHARACTERS SHOWN USING BLK INK
- 3. FOR MATERIAL SEE PL 122018
- RUBBER STAMP ASSY NO. WITH LATEST REV

TOLERANCES UNLESS western peripherals Anaheim, Galifornia OTHERWISE SPECIFIED FRACTIONS DEC. ANGLES ASSEMBLY DWG. ADAPTER, TAPE READ APPROVALS DATE HRB KENNEDYCIPHER 2-13-76 B 1220 HECKELL 2-25-76 SCALE 8 2:1 DO NOT SCALE DRAWING SHEET I OF

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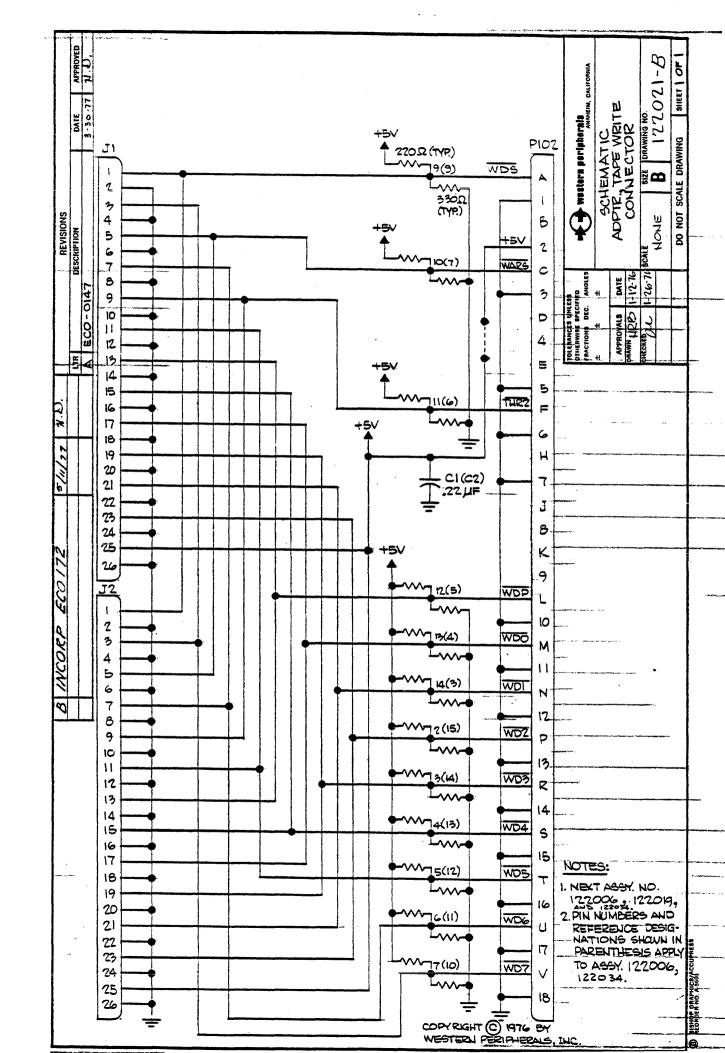


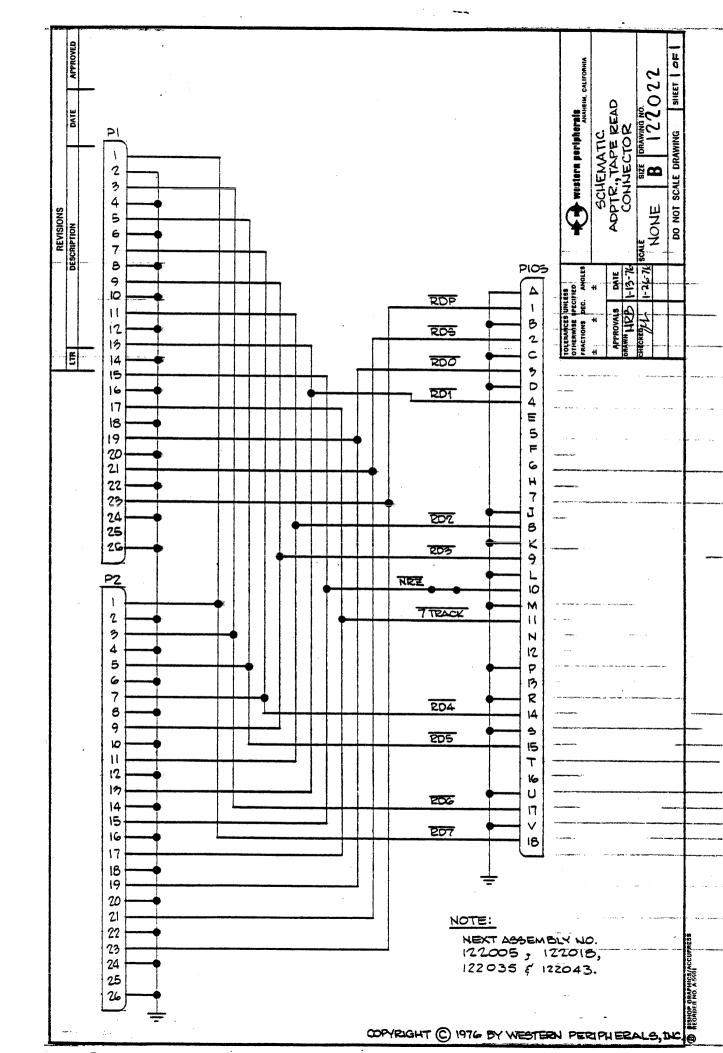
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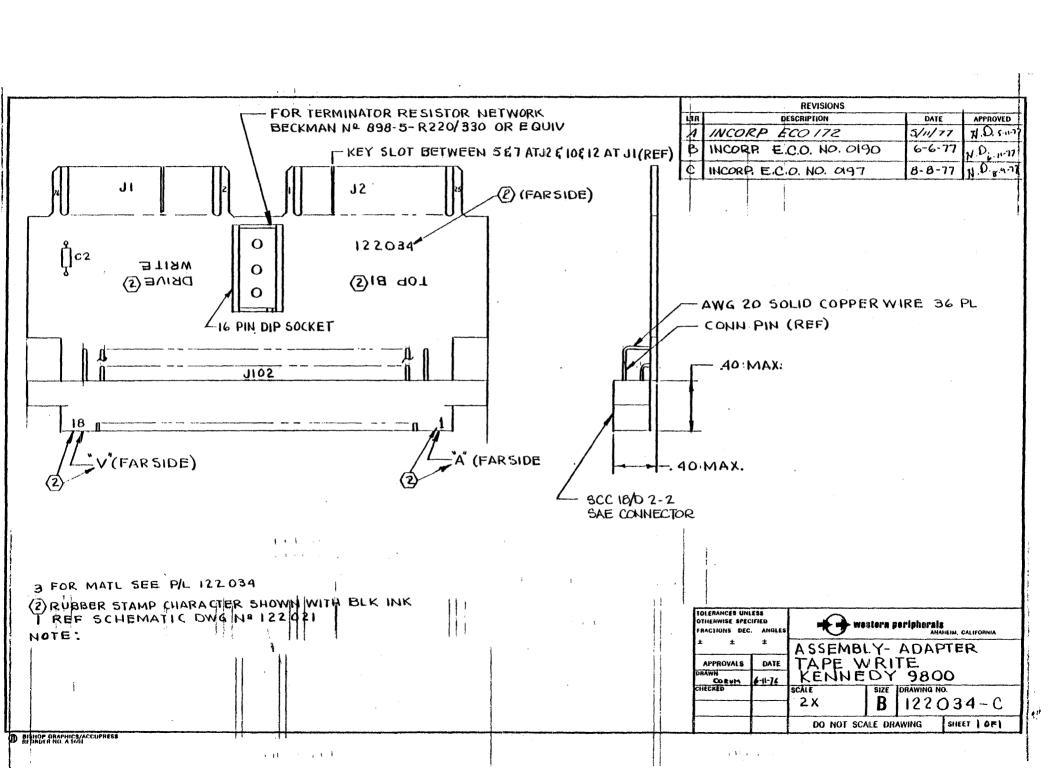
- I. REF SCHEMATIC DWG NO. 122021
- (2) RUBBER STAMP CHARACTERS SHOWN USING BLK INK
- 3. FOR MATERIAL SEE PL 122019
- (1) RUBBER STAMP ASSY NO. WITH LATEST REV LTR APPROX WHERE SHOWN

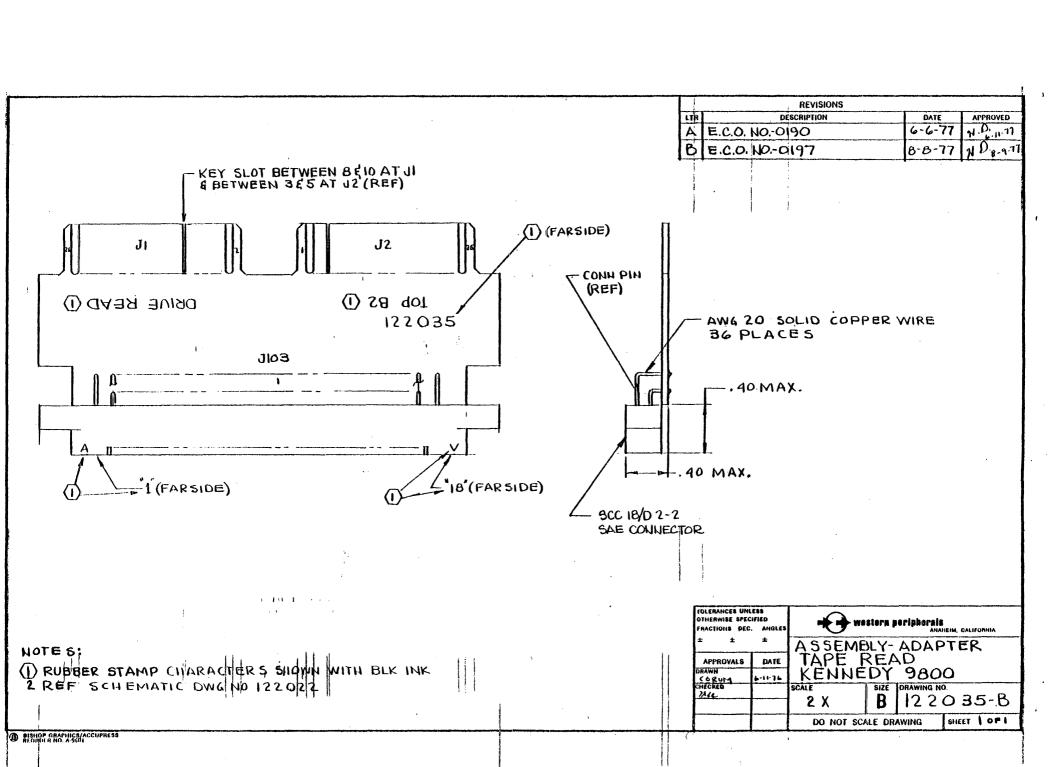
TOLERANCES UNLESS OTHERWISE SPECIFIED FRACTIONS DEC. ANGLES		westurn peripherals ANAHEIM, CALIFORNIA					
± ±	±	ASSEMBLY DWG.					
APPROVALS	DATE	ADAPTER, TAPE WRITE KENNEDY-CIPHER					
DRAWN HRB	2-12-76						
CHECKED	2-25-16	SCALE		DRAWING NO			PEV
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	REVISIONS							
LTR	DESCRIPTION	DATE	APPROVED					
A	CORRECTED SWITCH SETTING CHART FOR SA4 PER ECO 178.	5-4-77						
В	REDRAWN PER ECO 236.	5-16-78	1.D. 5-16-78					

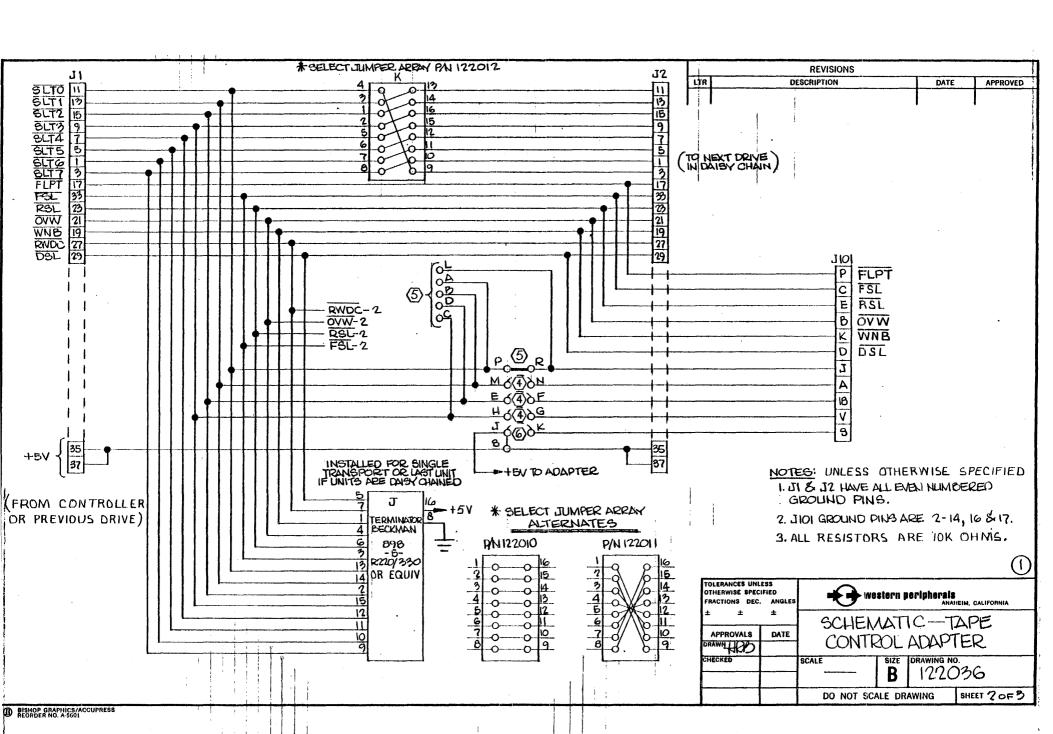
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SW	IITCH A	SWITCH SETTINGS	SYSTEM CONSIDERATIONS
	ON	FOR DRIVES THAT REQUIRE REWIND COMMAND REMOVAL PRIOR TO BOT	I. REMOVE ALL INTERFACE TERMINATORS FROM TRANS PORT (S)
'	OFF	FOR DRIVES THAT DO NOT REQUIRE REWIND COMMAND REMOVAL PRIOR TO BOT	2. INSTALL CONTROL TERMINATOR ONLY IN LAST DAISY CHAIN POSITION
2	QΝ	FOR DRIVES THAT STORE EDT STATUS NOTE: AS SHOULD BE OFF	3. CORRECTLY IDENTIFY CONFIGURATION AND SET SWITCHES ACCORDINGLY
1	OFF	FOR DRIVES THAT DO NOT STORE EOT STATUS NOTE: A5 SHOULD BE ON	NOTES:
	ON	FOR 7 TRACK DRIVES	I. FOR 7 TRACK DRIVES IN DRIVE D PRIMARY SPEED SELECTION IS A
3	OF F	FOR 9 TRACK DRIVES	2. REF. ASSY. DWG. 122037, 122038, ③ 122010 INSTALLED WHEN TRANSP UNIT SELECT SWITCH (SEE EX
	ON	FOR 7 TRACK 556/BOO BPI DENSITY SELECTIONS OR 9 TRACK SECONDARY SPEED (SELECTION B)	122011 INSTALLED IN 41 TRAN 4 TRANSPORTS ARE DAISY CHA
4	OFF	FOR 7 TRACK 200/556 BPI DENSITY SELECTIONS OR 9 TRACK PRIMARY SPEED (SELECTION A)	I22012 INSTALLED WHEN TRA HAVE UNIT SELECT SWITCH. (4) FOR PERTEC COMPATIBLE UNIT
5	ON	FOR DRIVES THAT DO NOT STORE EOT STATUS NOTE: A2 SHOULD BE OFF	JUMPER E TO F, G TO H, AND ⑤ FOR EXTERNALLY CONNECTED
	OFF	FOR DRIVES THAT STORE EOT STATUS NOTE: AZ SHOULD BE ON	CUT ETCH BETWEEN PER EXTERNAL SWITCH TO A,B,C, O TO POWER ADAPTER FROM TAP
	ON	FOR 9 TRACK NRZI ONLY DRIVE	CUT ETCH BETWEEN JES AN 7. FOR CONFIGURATION "L" SEE I
6	OFF	FOR 7 TRACK DRIVES, 9 TRACK 1600 BPI DRIVES, OR 9 TRACK 800/1600 DUAL DENSITY	8. FOR CONFIGURATION "N" SEE I 9. FOR CONFIGURATION "S" SEE I
7	ON	FOR DUAL DENSITY 9 TRACK DRIVES THAT DD NOT PRESENT NRZ STATUS ON DRIVE READ CONNECTOR	
	OFF	FOR DUAL DENSITY 9 TRACK DRIVES THAT DO PRESENT NRZ STATUS ON DRIVE, READ CONNECTOR	
10	ОИ	FOR 7 TRACK DRIVES	
8	OFF	FOR 9 TRACK DRIVES	

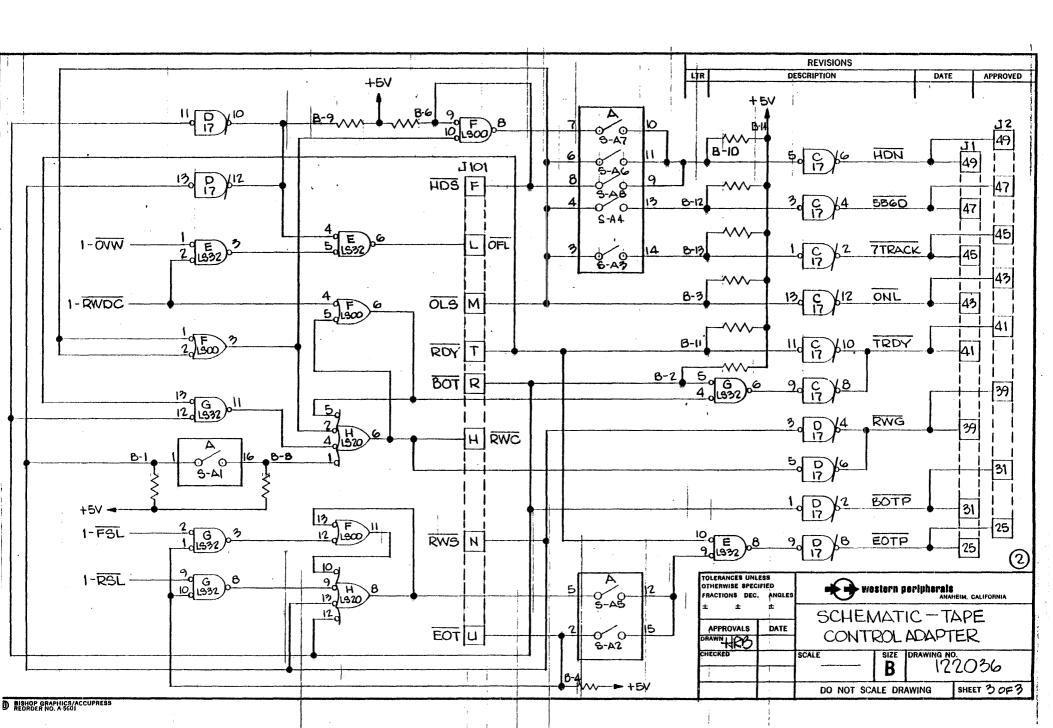
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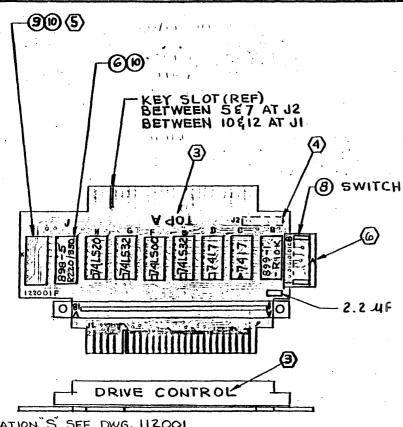
- I. FOR 7 TRACK DRIVES IN DRIVE DAISY CHAINS, ONLY PRIMARY SPEED SELECTION IS AVAILABLE.
- 2. REF. ASSY. DWG. 122037, 122038, & 122039.

- (3) 122010 INSTALLED WHEN TRANSPORT HAS 4- POSITION UNIT SELECT SWITCH (SEE EXCEPTION BELOW). 122011 INSTALLED IN 41 TRANSPORT IF MORE THAN 4 TRANSPORTS ARE DAISY CHAINED. 122012 INSTALLED WHEN TRANSPORT DOES NOT HAVE UNIT SELECT SWITCH.
- 4 FOR PERTEC COMPATIBLE UNIT SELECT OPTION: JUMPER E TO F, G TO H, AND M TO N.
- (5) FOR EXTERNALLY CONNECTED UNIT SELECT SWITCH: CUT ETCH BETWEEN PER AND CONNECT EXTERNAL SWITCH TO A,B,C,D,&L.
- TO POWER ADAPTER FROM TAPE TRANSPORT, CUT ETCH BETWEEN JES AND JUMPER J TO K.
- 7. FOR CONFIGURATION "L" SEE DWG. 130047.
- 8. FOR CONFIGURATION "N" SEE DWG. 122044.
- 9. FOR CONFIGURATION "S" SEE DWG. 1/2001.

TOLERANCES UNLESS OTHERWISE SPECIFIED FRACTIONS DEC. ANGLES ± ± ±		*	→ wo	stern p	eripherals	HEIM, CALIFORNIA
			5 C H	FΜ	ATIC	
APPROVALS	DATE	TAPE CONTROL ADAPTER				
DRAWN T.M.	2.15.78			NUL	AUAT	ıriz
CHECHED	5-16.78	SCALE		SIZE	DRAWING NO	
				R	1220) <u> </u>
		DO NOT SCALE DRAWING			SHEET I OF 3	







! FOR CONFIGURATION"S SEE DWG. 112001

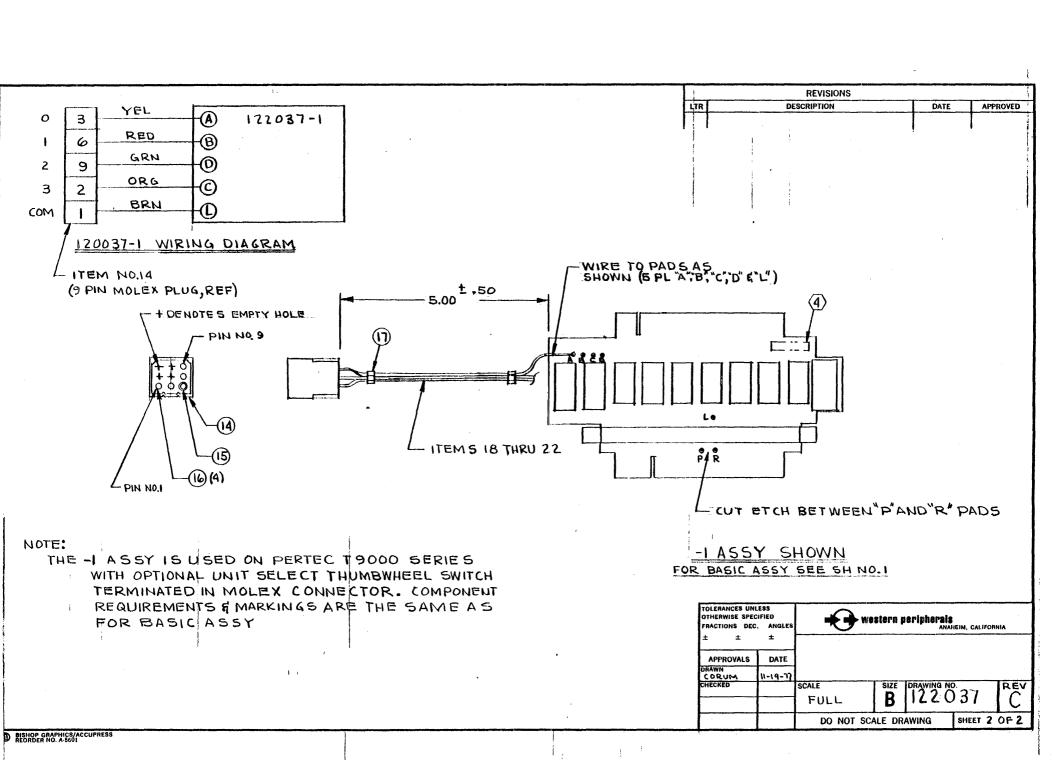
- 5. FOR CONFIGURATION "N" SEE DWG 122044
- . FOR CONFIGRATION L'SEE DWG. 130047
- "A" AND K" ARE COMPONENT LOCATION CODE; B"THRU"" ARE FOR REF ONLY & DO NOT APPEAR ON PART
- FOR OPTIONAL JUMPERING AND/OR JUMPER ARRAYS, REF JO.A. & SCHEMATIC
-) RUBBER STAMP ASSY NO WITH LATEST REV LTR AND DASH NO. (IE REQD)
- APPROX WHERE SHOWN (FAR SIDE)
- I) RUBBER STAMP CHARACTER SHOWN USING BLK INK
- FOR MATERIAL SEE P/L NO. 122037/
- REF SCHEMATIC 122036
- OTE: UNLESS OTHERWISE SPECIFIED

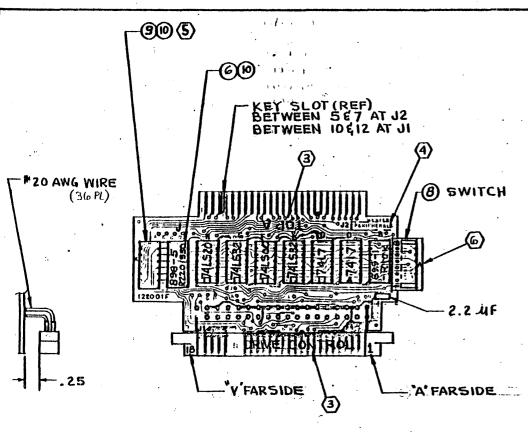
	REVISIONS		
LTR	DESCRIPTION	DATE	APPROVED
A	E.C.O. No0143	1-18-77	
B	E.C.O. NO0190	6-3-77	1.0.17
	RECORD CHANGE: ADD CONF. "L" (REV. LTR. CHANGE NOT REQD.)	8-9-77	10,17
	RECORD CHG: ADD CONF"N . (REV LTR CHG NOT REQD)	9-16-7	N. 06-77
	RECORD CHG: ADD SH NO.2 ELASSYIND CHG TO BASIC BD SEE ECO# 0254(NO REVITA REGD)	. 19:37 C 24 - 19:27	11.D.
	ECO #299 (ND REV. LTR. CHANGE)	3.8.78 _m	
С	USE "F'REV. PWB, REF. ECO N. 236A	5-16-78 PAUL CHAPMAN	1.D'5.16.78

BASIC ASSY SHOWN

TOLERANCES UNLESS OTHERWISE SPECIFIED FRACTIONS DEC. ANGLES				# W1	stern j	eripkerals AAA	HEMM, CALIFOR	INIA
DRA		t ALS		ASSEMB TAPE CON	LY: TRO	L CON	PTER	R OR
	RUM V.D.		11-8-76	SCALE FULL	SIZE DRAWING NO. FULL B 122037			
				DO NOT SCALE DRAWING SHEET				OF2

BISHOP GRAPHICS/ACCUPRESS REORDER NO. A-5601





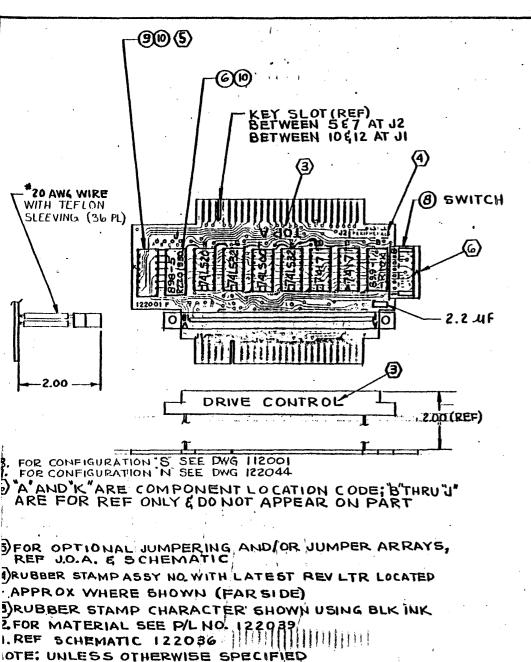
3.	FOR	CONFIGURATION	`S	SEE	DWG.	112001	

- 7. FOR CONFIGURATION "N" SEE DWG. 122044
- A'AND'K ARE COMPONENT LOCATION CODE; B'THRU'J' ARE FOR REF ONLY & DO NOT APPEAR ON PART
- 5) FOR OPTIONAL JUMPERING AND/OR JUMPER ARRAYS, REF JO.A. & SCHEMATIC
- ARUBBER STAMP ASSY NO WITH LATEST REV LTR LOCATED
- APPROX WHERE SHOWN (FAR SIDE)
- 3) RUBBER STAMP CHARACTER SHOWN USING BLK INK
- ZFOR MATERIAL SEE P/L NO 122036
- HOTE: UNLESS OTHERWISE SPECIFIED

	REVISIONS		
LIR	DESCRIPTION	DATE	APPROVED
4	E.C.O. NO 0143	1-18-77	
B	E.C.O. No \$190	6-3-77	N. D:11-71
¢	E.C.O. No0197	8-8-77	1.D. 6-9-71
X	ЕС Д. NФ 2 99 (ND REV.LTR.CHG.)	3-8-78m	N.D 3-3-10
X	ADDED NOTE 7. PER E.C.D. 257 AND DELETELD REQUIREMENT FOR SLEEVING WIRE AT CONNECTOR	3-21-78 IMMAGG	N. Dinar
D	USE "F"REY. PWB, REF. ECO No.236A	5-16-78 FAULCHARM	24 D 16.78

TOLERANCES UN OTHERWISE SPE FRACTIONS DEC	CIFIED	*••	vostor a ;	peripkora!	8 AHEIM, CALIFO	AMPA
±	.	ASSEM	BLY	ADA -	PTE	R
APPROVALS	DATE	TAPE CO	NTRO	L CON	NECT	OR
CORUM	n- 8-74	-90° N	10U	NTIN	G	·
T.D.	12-16-76	SCALE	SIZE	DRAWING N	Ю.	REV
		FULL	IR	1220)38	IU
		DO NOT S	CALE DR	AWING	SHEET	OFI

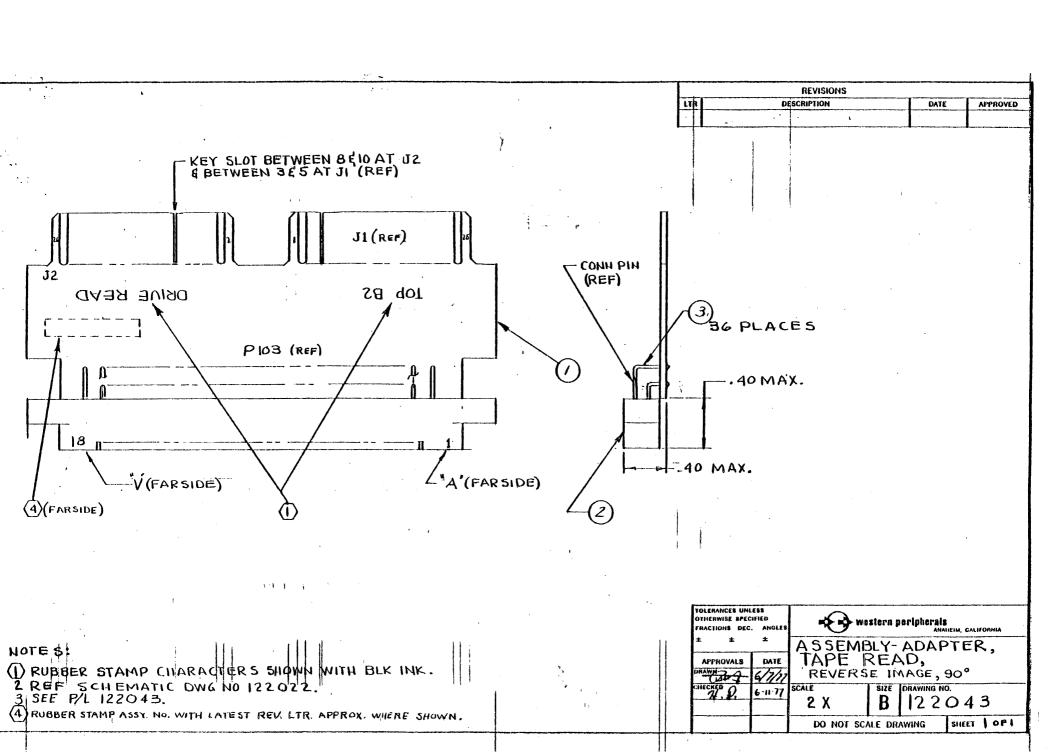
HISHOP GRAPHICS/ACCUPRESS

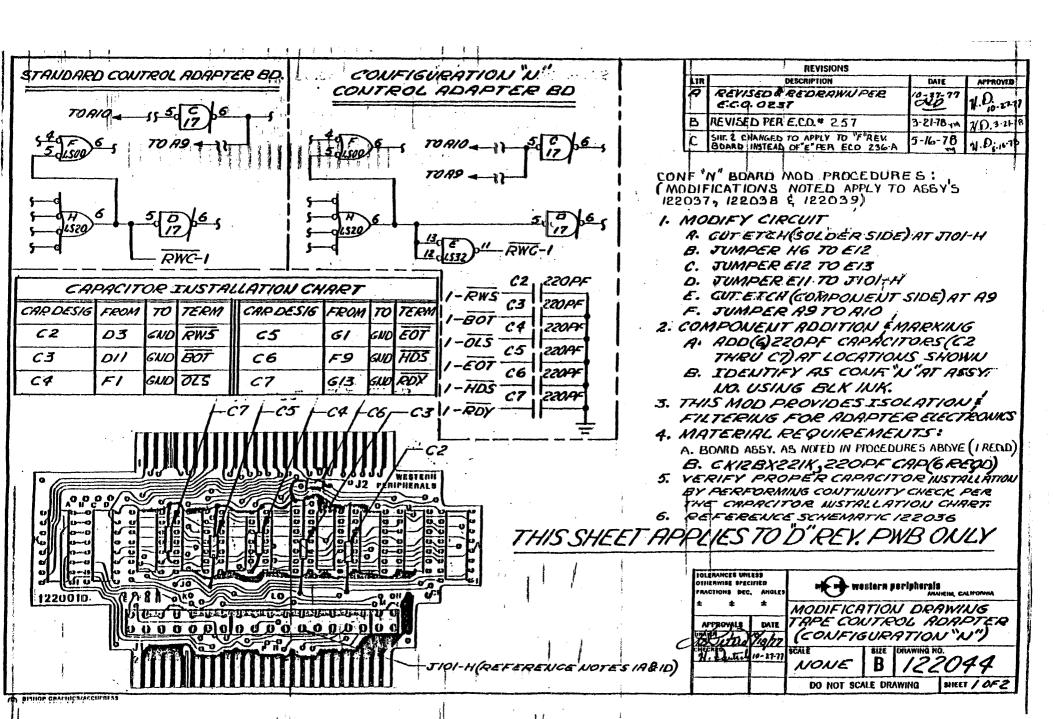


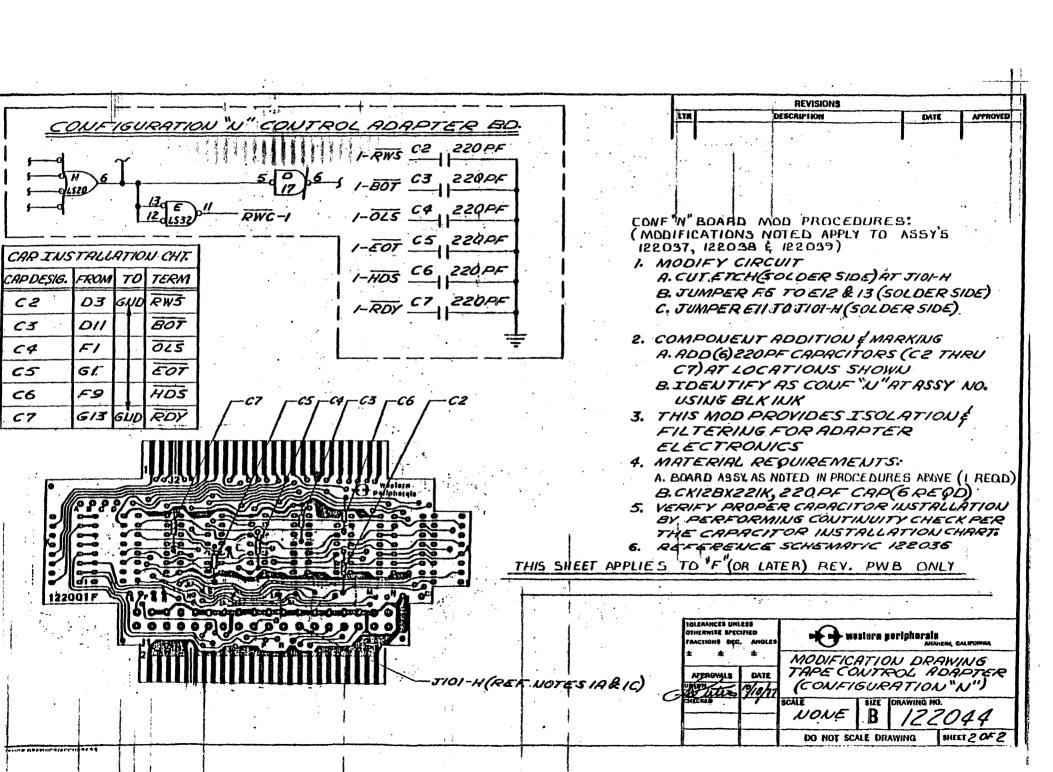
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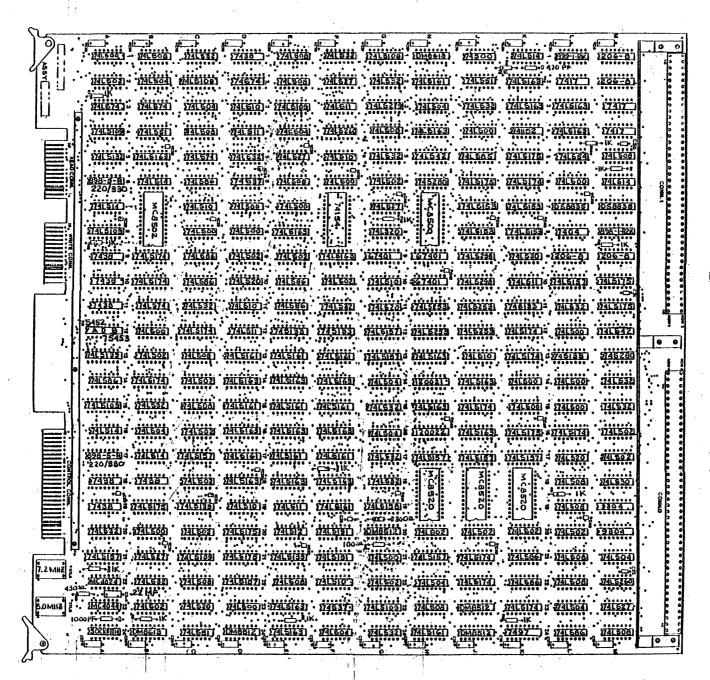
REVISIONS							
LTR	pescription .	DATE	APPROVED				
A	E.C.O. NO0143	1-18-77					
B	€C.O. NO0190	6-5-77	4.0.11-77				
C	E.C.O. NO, -0197	8-8-77	11.08-2-11				
1	E.C.O. NO-299 (NO REV. LTR. CHG.)						
	ADDED NOTE 7. PER E.C.O.257.		74.10.3-21-18				
D	USE F REV. PWB, REF. ECO No. 236A	5-16-78 MUCHAMAN	1.D'5-16-78				

	TOLERANCES UN OTHERWISE SPEC FRACTIONS DEC	CIFIED	Western peripherals ANAMENA, CALIFORNIA				
ASSEMBLY: ADA						PTEF	ર
	APPROVALS	DATE	TAPE CON	ITROL CONNECTOR			
	OORU M	11-8-76		AND			
	CHECKED.	12-16-16	SCALE		DRAWING N		REY
Į			FULL	B	1220)37	U
			DO NOT SCALE DRAWING SHEET OF				OF









SWITCH	SPEED SETTINGS					
POSITIONS IM & ZM	12.5 1P3	25 IPS	37.5 IPS	45 IPS	75 1P3	125 125
Ī	ON	OFF	ON	OFF	OFF	off
2	OFF	OFF	OFF	OFF	ON	OFF
3	OFF	ON	ON	OFF	ON	OFF
4	ОИ	ON	ON	ON	ON	ON
5	011	OFF	011	ON	OFF	OFF
6	OFF	ON	OFF	OFF	OFF	OFF
7	ON	OFF	OFF	OFF	OFF	OFF
8	OFF	OFF	OFF	OFF	OFF	OFF

NOTES: UNLESS OTHERWISE SPECIFIED

(1) IM IS PRIMARY SPEED SELECTION.

(2) FILTER COMPONENT VALUES VARY WITH SPEED OF TRANSPORT. SEE MANUAL FOR FURTHER INFORMATION.

(3) TO CONFIGURE FOR .3 INCH GAP 7 TRACK HEAD, CUT ETCH BETWEEN PADS A & B AND JUMPER PAD A TO C. CIRCUIT ON SHT. (10) IS SHOWN FOR STANDARD .15 INCH GAP 7 TRACK HEAD.

4. REF ASSY. DWG. 60000023.
5. FOR CONFIGURATION "R" SEE DWG. 79000014
FOR CONFIGURATION "U" SEE DWG. 79000022 FOR CONFIGURATION "W" SEE DWG. 79000030 FOR CONFIGURATION Z' SEE DWG. 79000048

6. LOGIC ELEMENTS SHADED IN THIS MANNER DO NOT EXIST ON THE TO 148 (NRE ONLY).

(7) JUMER PAD D TO E FOR TC148 (REF SHT. (7))

		REVISIONS		
LTR	Ð	ESCRIPTION	DATE	APPROVED
A	PROD. RELEA	SE	10-18-78	71. 10-18-76
₿	REVISED PER	E.C.O. 440	1-18-79 HD	NHW1-11-E
¢	REV. PER ECO	Nos 446,447, \$449	2-1-79 16.	7 412.5

TOLERANCES UNLESS OTHERWISE SPECIFIED FRACTIONS DEC. ANGLES		wustern peripherals Anaheim, California			
± ± APPROVALS	# DATE	SCI	HEMA	ATIC	
PCHAPMAN		TC 140 T			
V. Dauted	/0- <u>18-7</u> 8	SCALE	B	PRAWING NO.	000026
		DO NOT SC	ALE DR	AWING	SHEET LOF 38

SPARE CIRCUITS TYPE LOCATION PIN NUMBER								
	TYPE	LOCATION	T PIN NUMBER					
	74 LSQ2	2A	4.5,6					
	`		!					
		200	1,2,3					
**	74LS04	23L	1,2,3					
	74L508	ΙĒ	1,2,3					
***		4 G	4,5,6,611,12,13					
, , ,	74LS10	110	3,4,5,6					
	74LS14	7 <u>A</u>	1,2					
		<u>IK</u>	1,2,43,4 412,13,5648,9					
	74LS27	79	1'5'15'13					
	~	21B	1,2,12,13					
		23 M	3,4,5,6					
***	74LS32	22 B	1,2,3 4 4,5,6 4 8,5,10 4 11,12,13					
	7438	İD	1,2,344,5,6411,12,13					
	741851	<u>4B</u>	1,8,9,10,11,12,13					
1	741386	14 A	1,2,3 445,64 11,12,13					
i	-	24L	4,5,6					
1	7415139	13A	11-7					
1		19C	9-15					
		21E	1-1					
*	7418157	126	9,10,11					
*		13 <u>G</u> 17C	. 12,13,14					
*			2,3,4					
*		17H 21A	9,10,11					
*			2,3,4 & 5,6,7 & 12,13,14					
1	7413174	2111	7,3,4					
*	19131 14	12C 14B	2,3 & 6,7 & 10,11 2,3 & 14,15					
(♣		15J	(36/01/4/2/3					
**	7415260	22M	6,7610,11612,13 4,618,910,111					
^ ^	7416279	3G	1 1 1					
*	DMB613	I II	2-4613-15					
x x	1	24B	5,6,7					
	IK PULL UP	115	8,9,10,11,12					
	2K PULL UP	8M	34,5,6,7,8413					
 	220/330	6A	5,6,7,9					
	TERMINATOR	17A	A,5,6,7,9					
**	741574	IIB	8-13					
	7		INCTIONS ALREADY DETERM					

NED (IE: CLK, RST, ETC.)

OUTLINED PINS USED FOR CONFIGURATION "R" OUTLINED PINS USED FOR CONFIGURATION "W"

*		1	1] •
ADDRESSES FOR	MAGNETIC TAP	E DRIVES ARE	SELECTABLE
IN BLOCKS OF	FOUR. THE FIRS	T ADDRESS OF	THE BLOCK
MUST BE USE			
TWO ADDRESSE			

ADDRESS OF EACH BLOCK MAY BE SELECTED FROM ANY OF THE FOLLOWING.

> OX, 4X, 8X, OR CX WHERE X MAY BE ANY HEXADECIMAL DIGIT

THE 2ND, 3RD, AND 41H ADDRESSES OF EACH BLOCK ARE OBTAINED BY ADDING X10, x20, OR X30 TO THE START-ING ADDRESS. THUS, IN A 4-DRIVE SYSTEM THE ADDRESSES MAY BE:

> OX,1X,2X,OR 3X; 4X,5X,6X, OR 7X; BX, 9X, AX, OR BX; CX, DX, EX, OR FX.

THE ADDRESSES ARE SELECTED AS FOLLOWS:

			SWITCH 9M						
	ADDRESS	S5	56	SI	\$2	83	54	S7	\$8
	ΧO		ON		ON		011		ON
i	ΧI		011		ON		ON	ON	
	χ2		ON		ON	07			ON
	εх		ON		ON	ON		ON	
	X4		ON	ON			ON		ОИ
	Х5		MO	011			ON	OΝ	
	Х6		ON	ON		011			ON
	X7		ON	97		ON		ON	
	X8 ·	ON			ON		ОN		OΝ
	Х9	ON			91		ОИ	ON	
1	XΑ	ОИ			ON	ON			ON
	ХB	ØИ	-		90	ON		OΝ	
	XC	ON		ON			OΝ		ОИ
	XD	ON		ON			ŐΝ	ОИ	
	XE	ОN		ŎЙ		ÓИ			ON
	ΧF	ON		011		ON		ОИ	

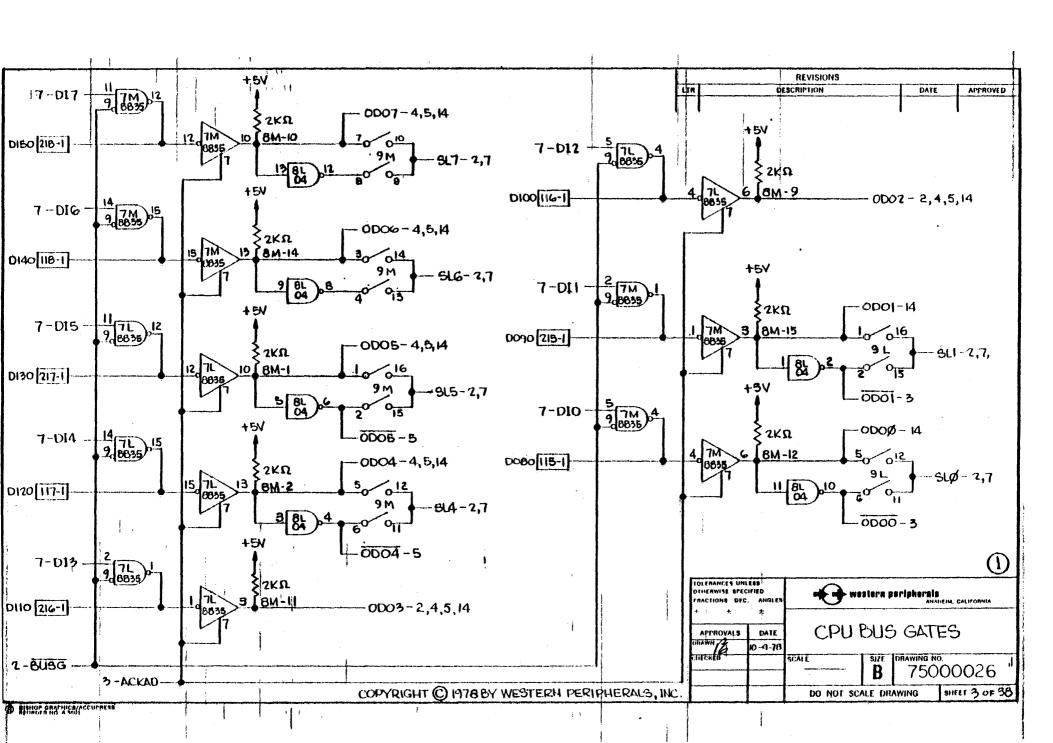
	SWITCH 9L				
ADDRESS	57 58 53 54	S 5	56	S1	52
XO	NOT USED.		ОИ		ОИ
4X	SETTING		ON	ON	
8x		ON			ON
CX	IRRELEVANT	ON		ON	

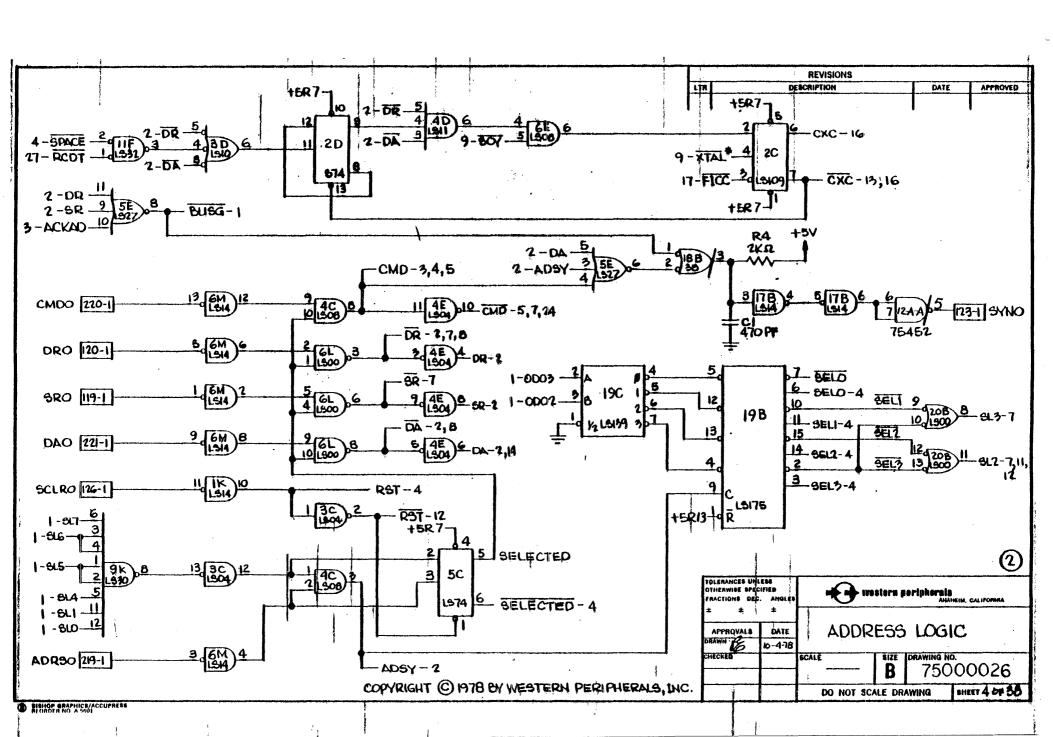
REVISIONS DESCRIPTION

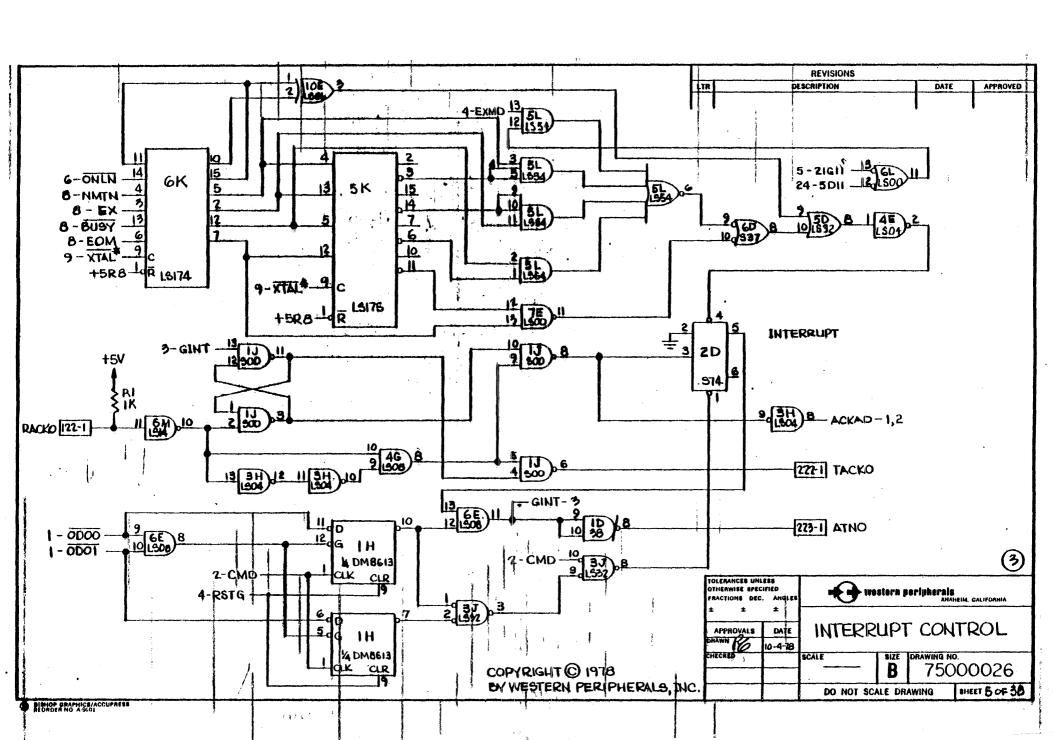
APPROVED

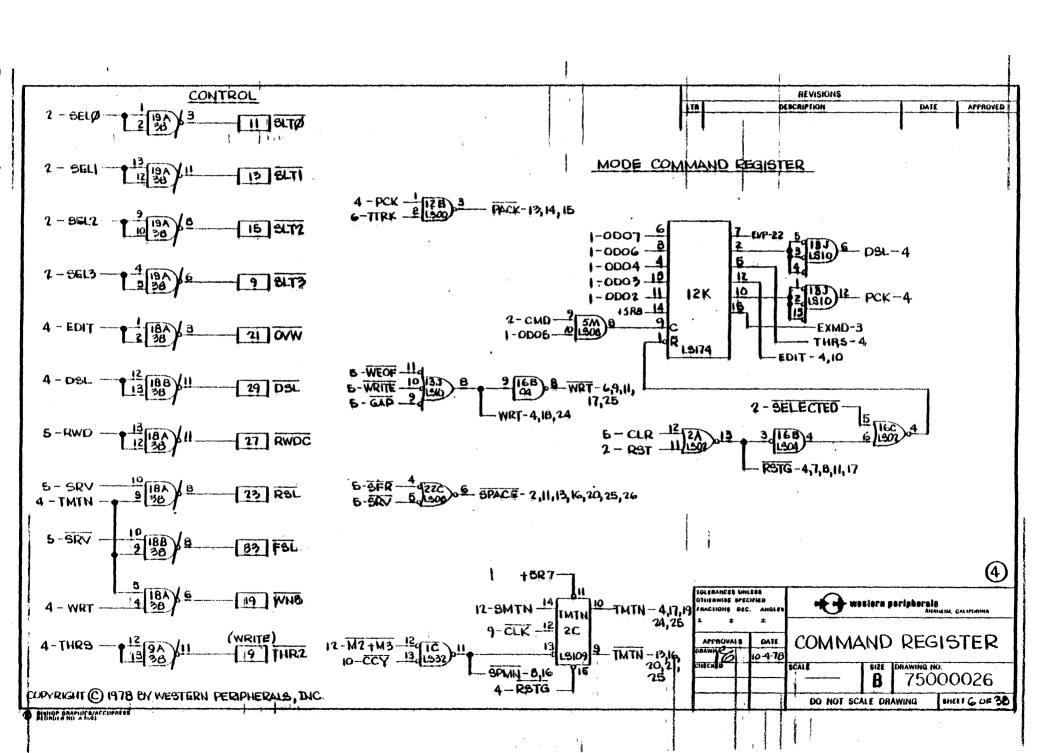
NOTE: ANY SWITCH NOT DESIGNATED AS "ON" MUST BE OFF.

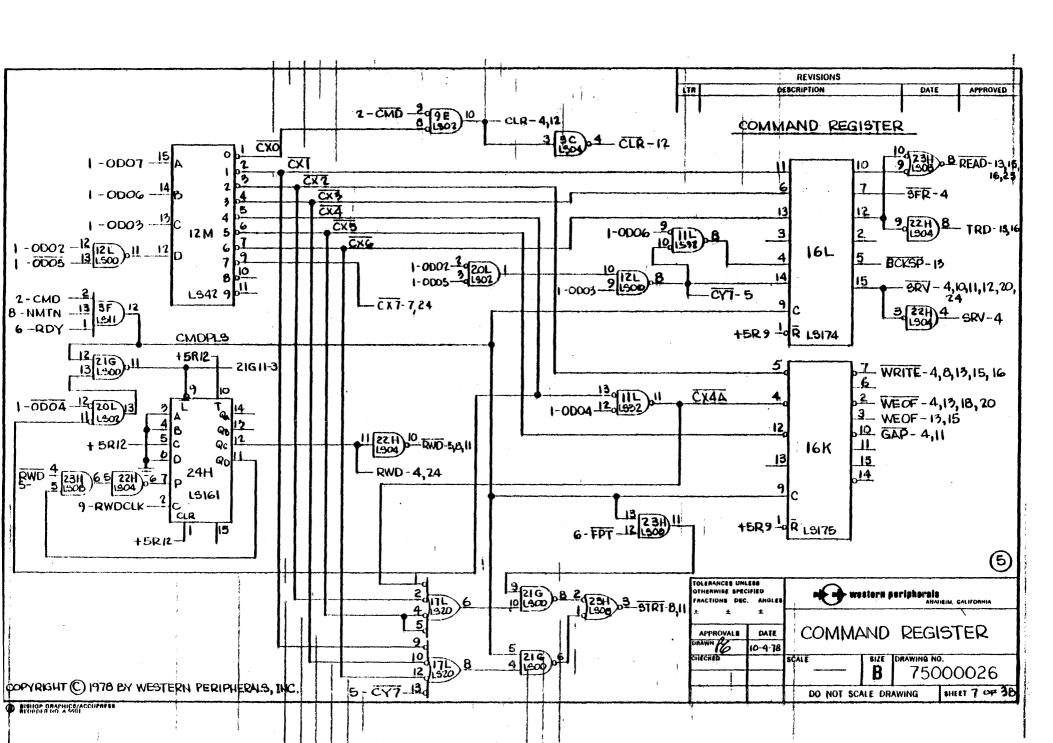
TOLERANCES UNLESS OTHERWISE SPECIFIED FRACTIONS DEC. ANGLES		# () w	ıstera ş	oriphorals	IEIM, GALIFORNIA
<u> </u>	#	SU	111.14	VJ.1C	•
APPROVALS	DATE	SCHEMATIC			
CHADMAN	10-4-78	TC 140 TA	PE C	ONTRO	LLER
CHECKED		BCALE	Bize	drawing no 750	00026
		DO NOT SCALE DRAWING			SHEET 2 OF 38

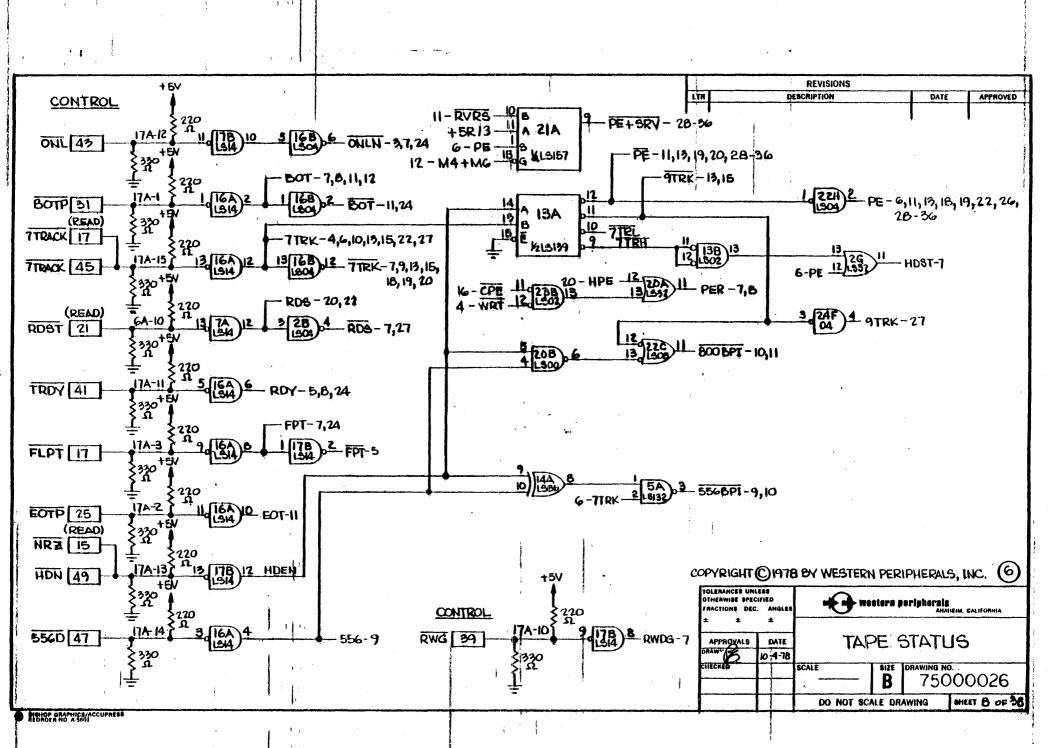


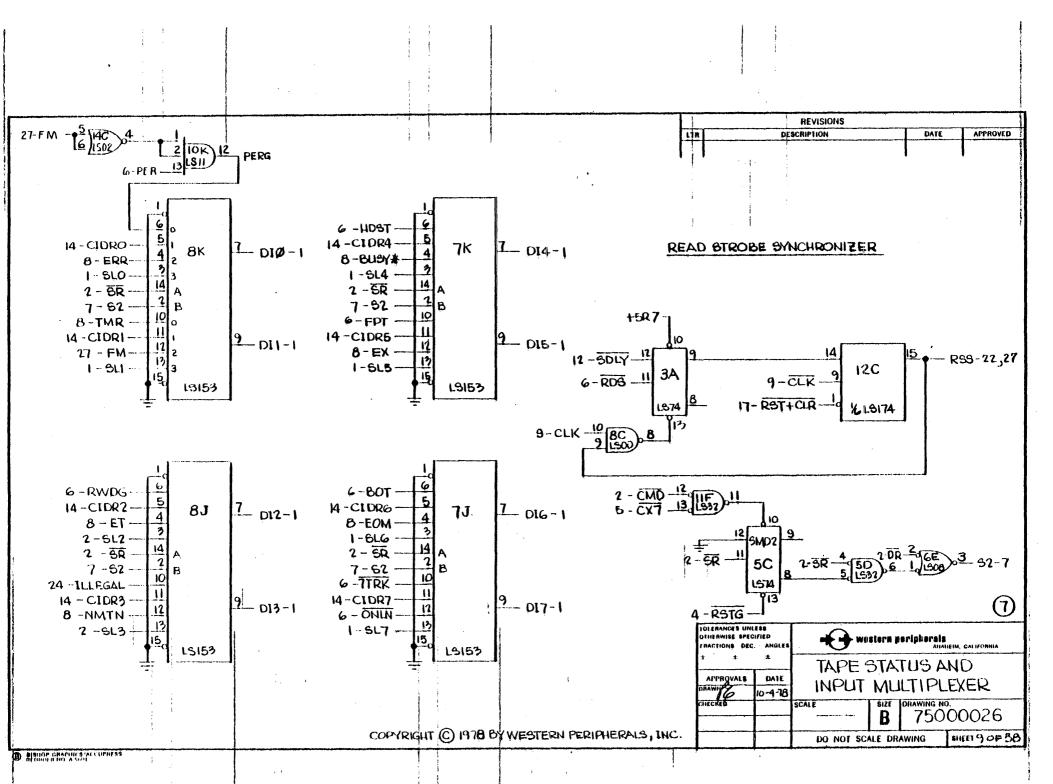


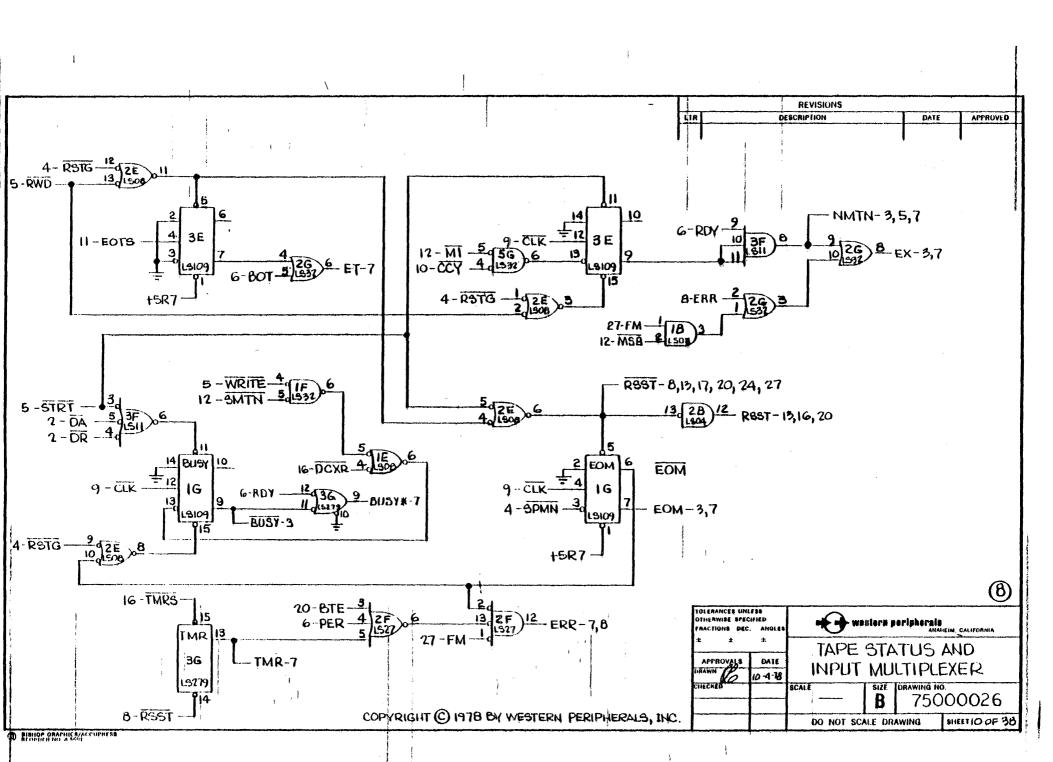


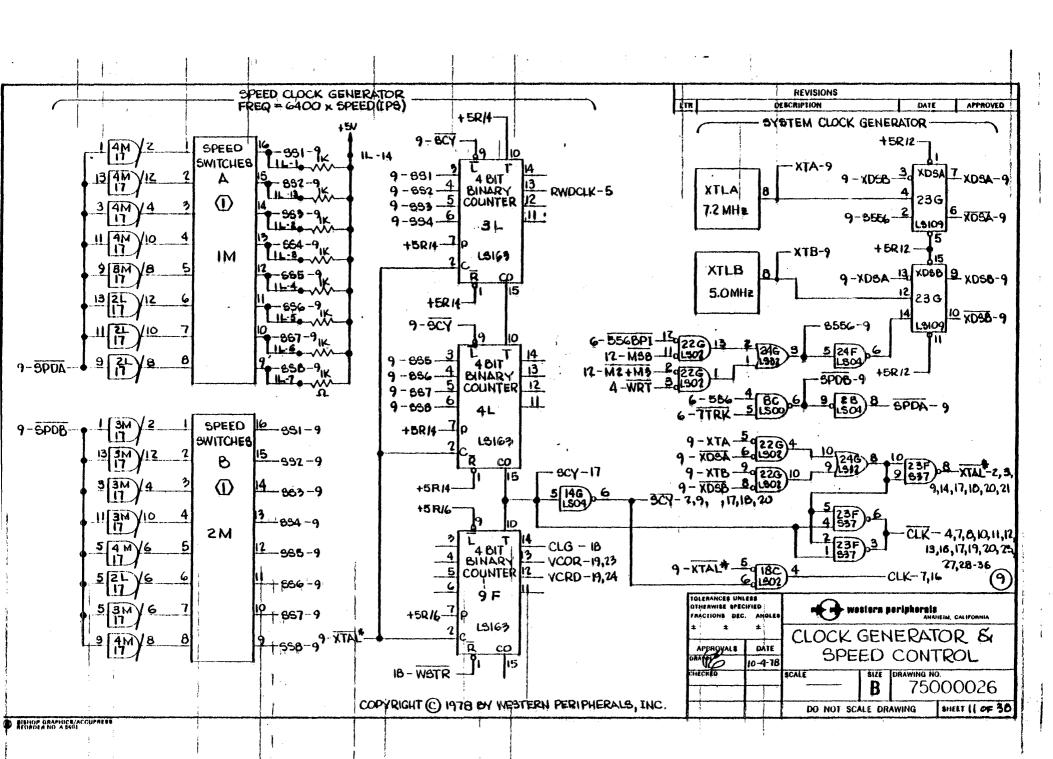


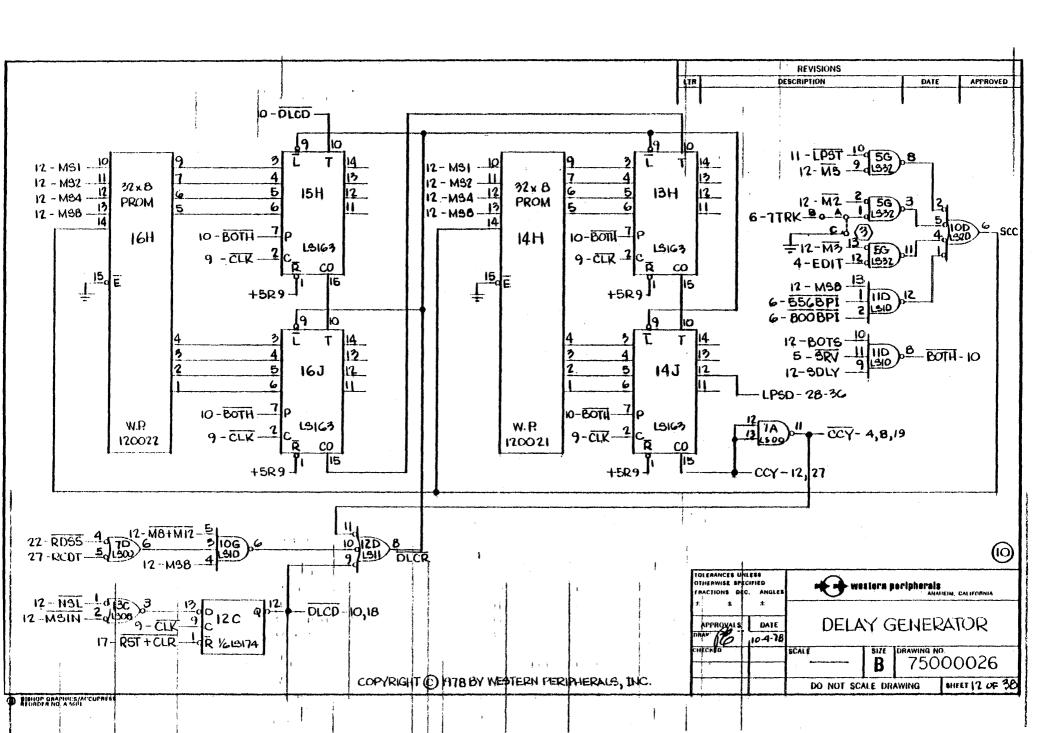


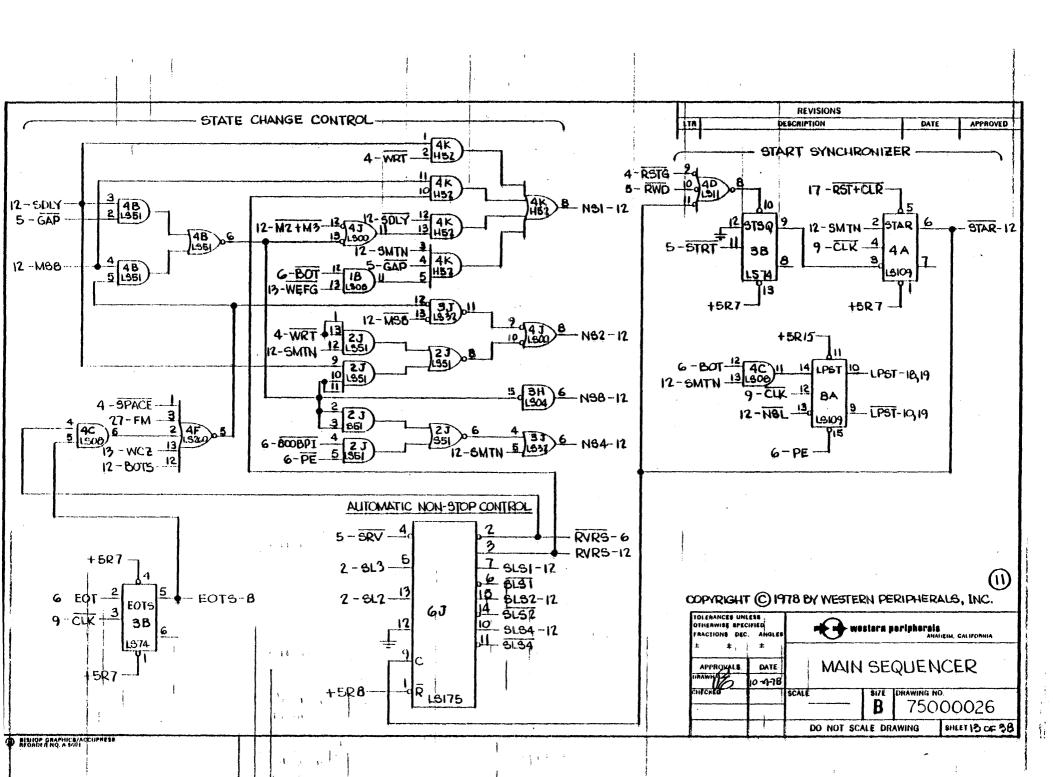


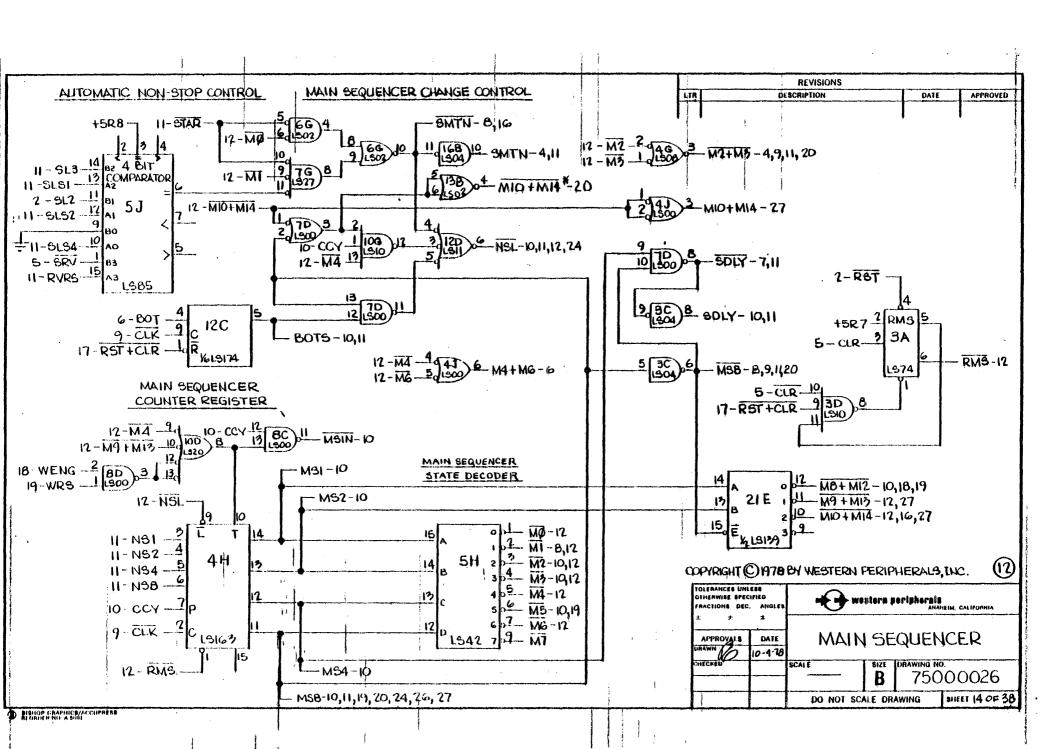


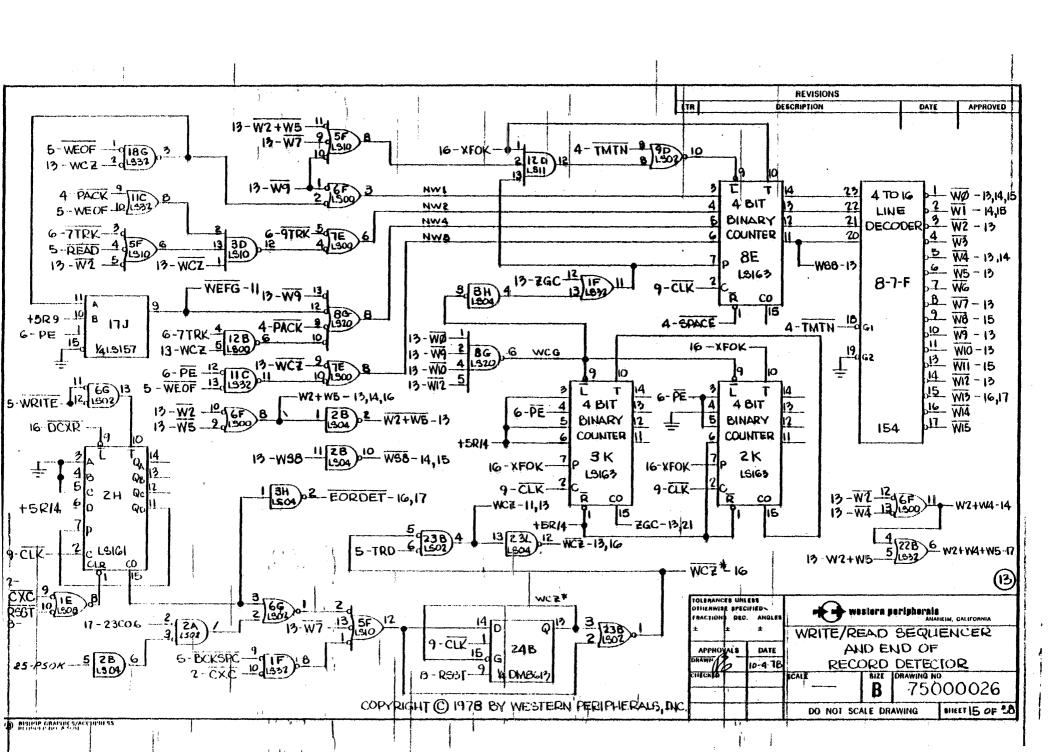


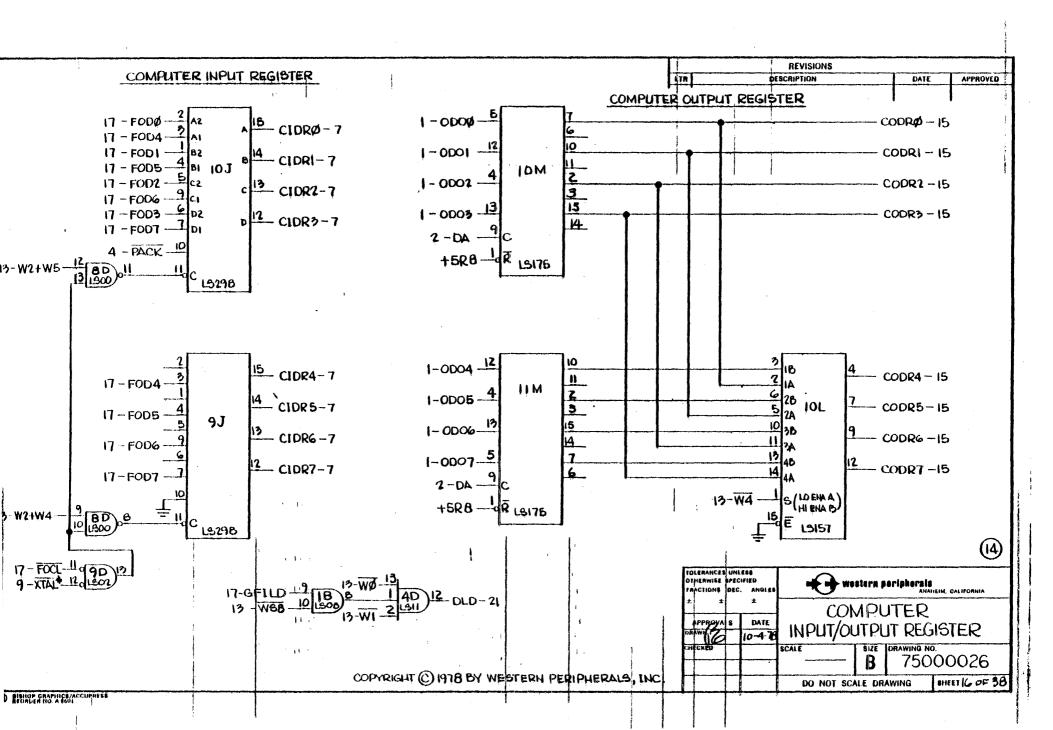


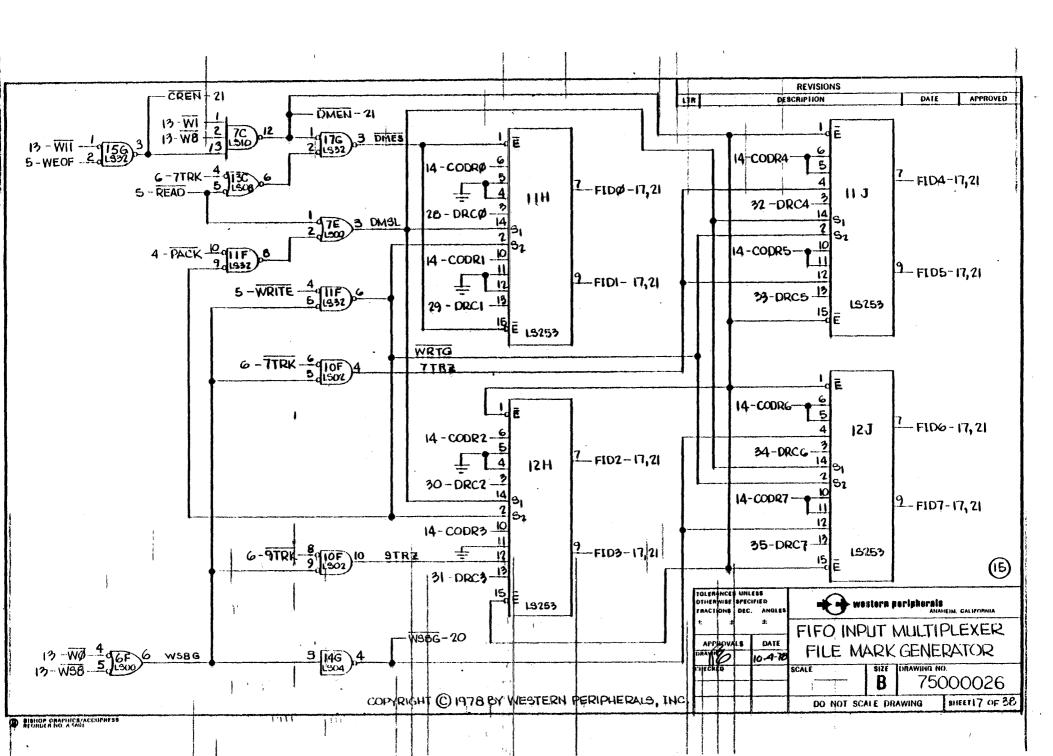


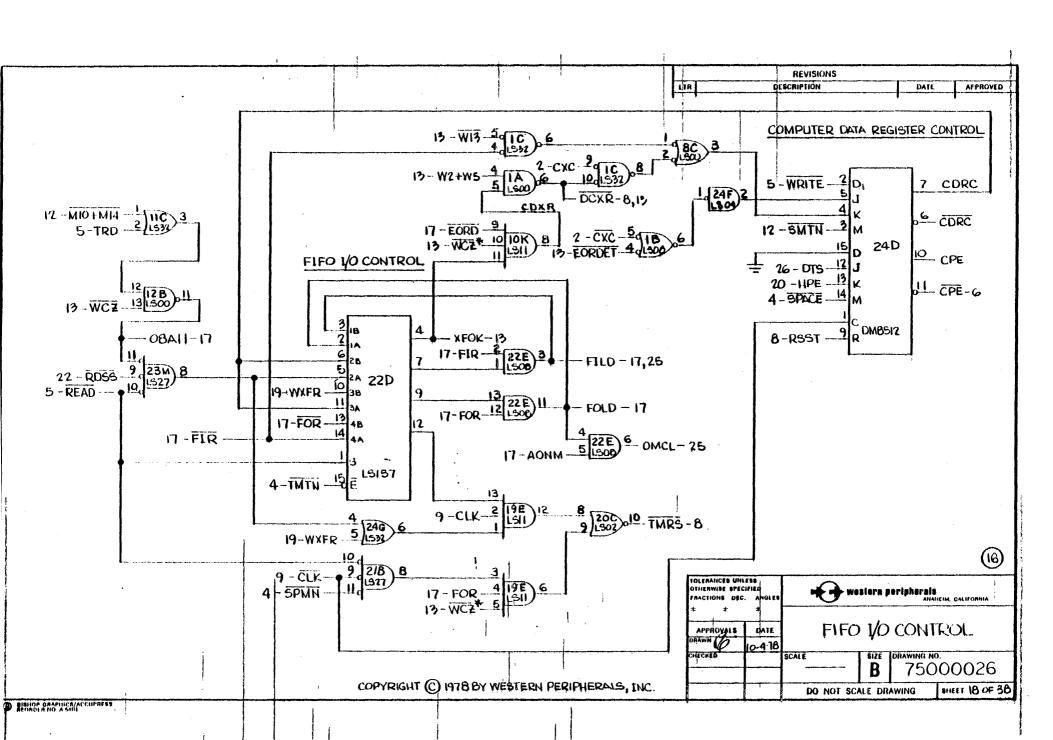


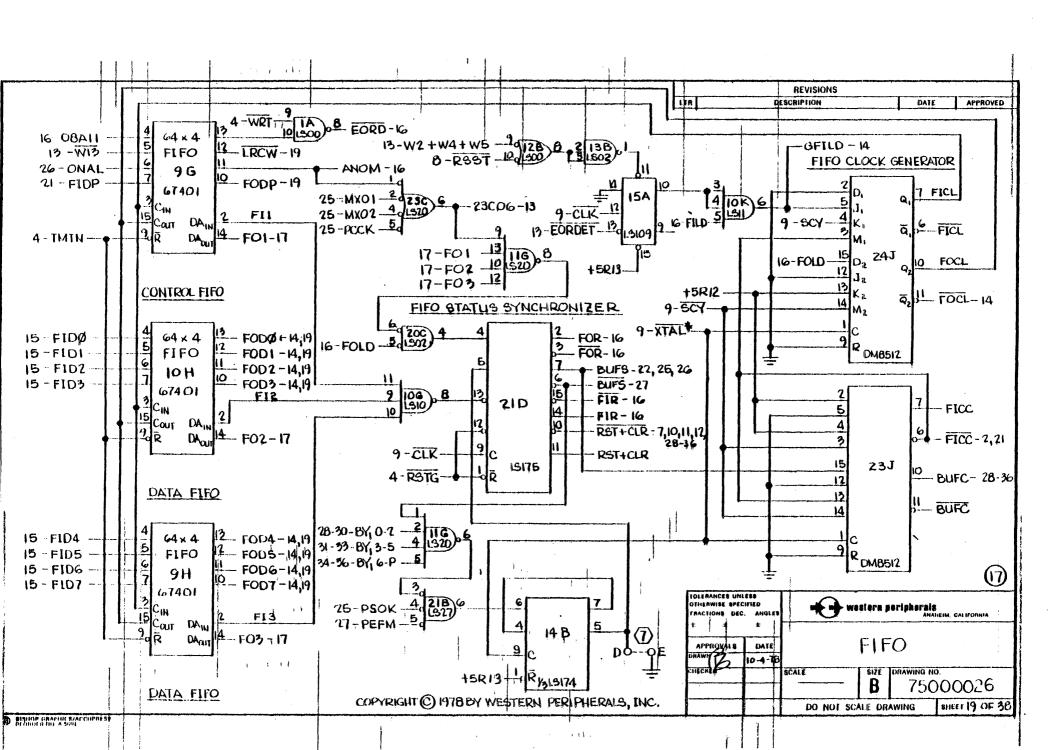


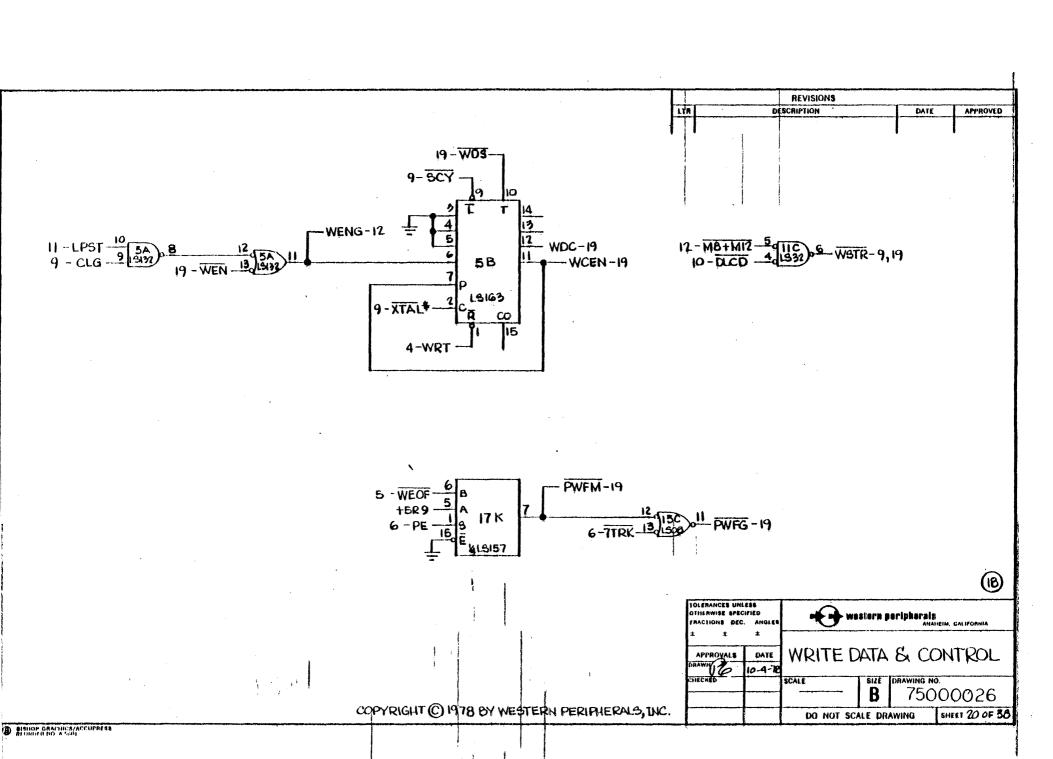


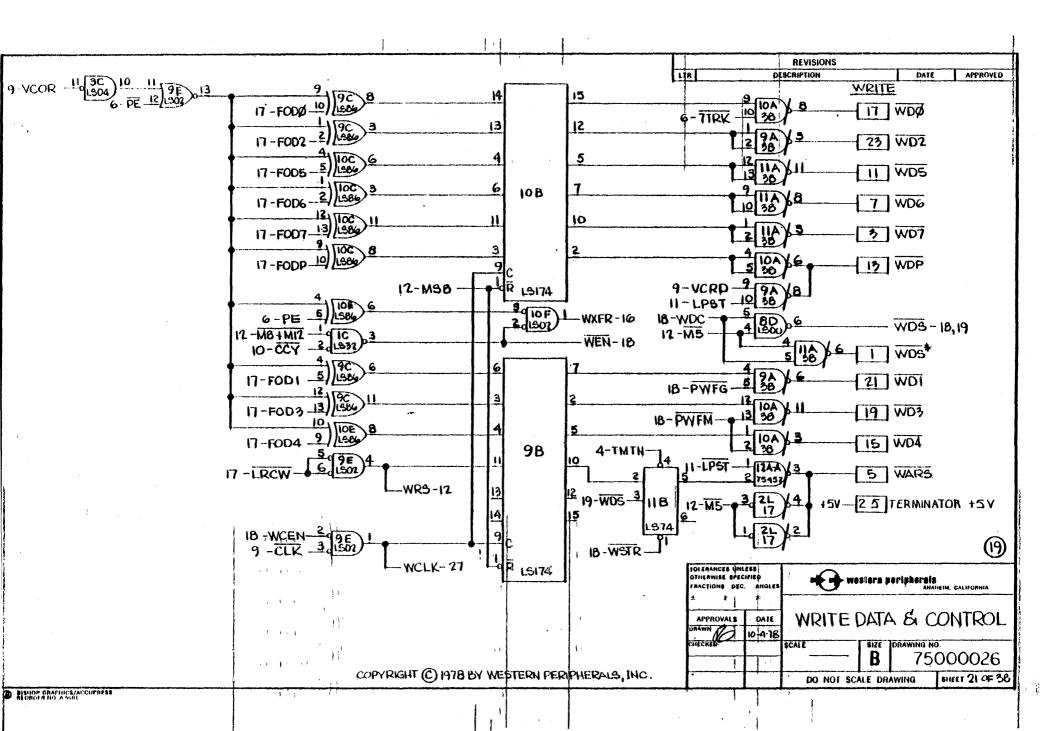


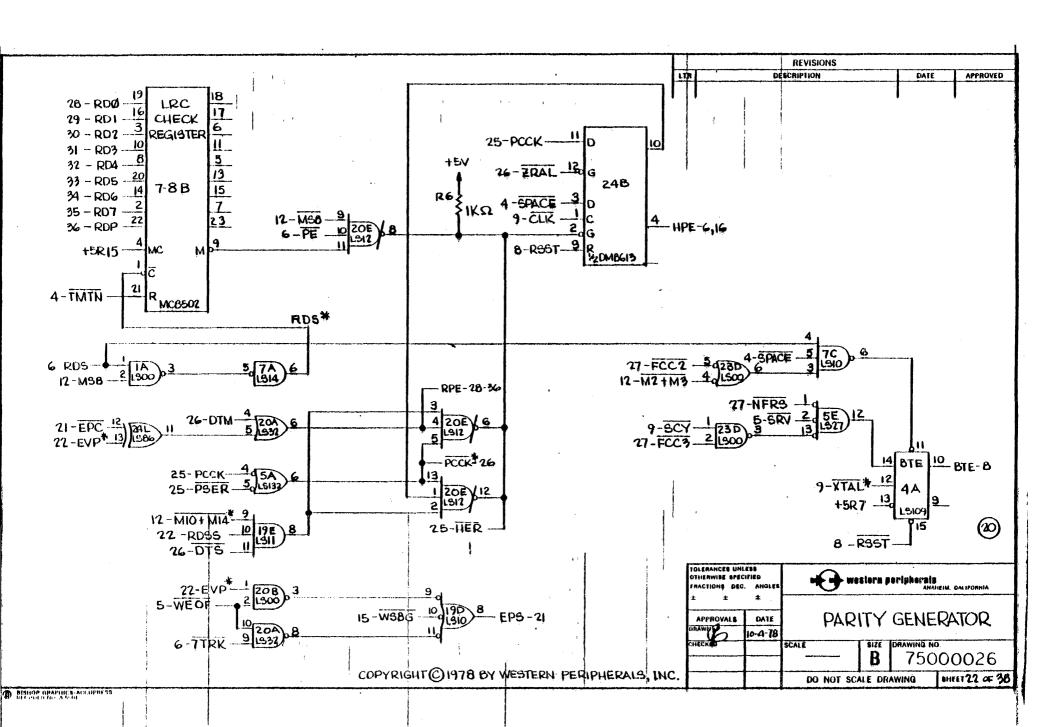


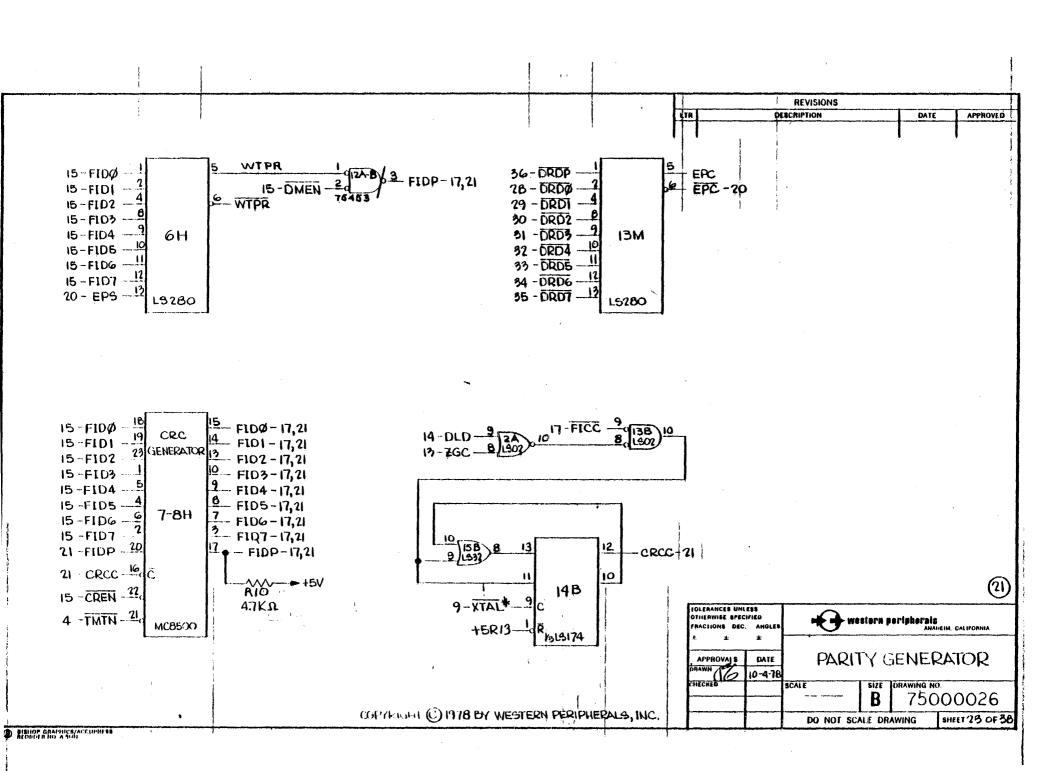


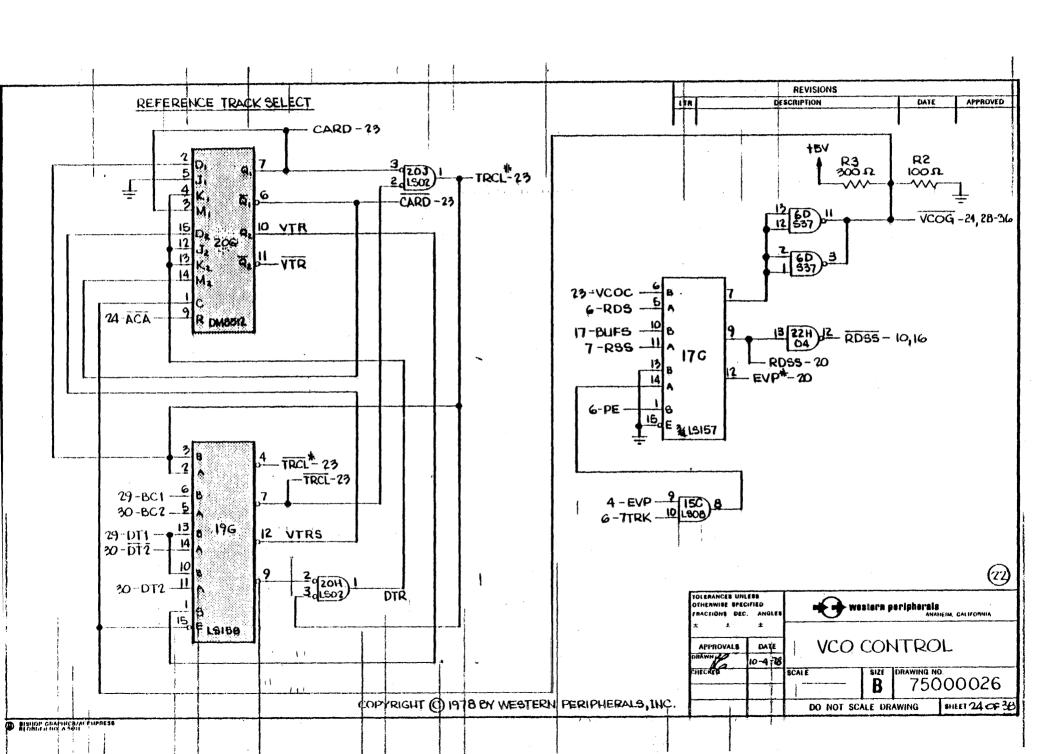


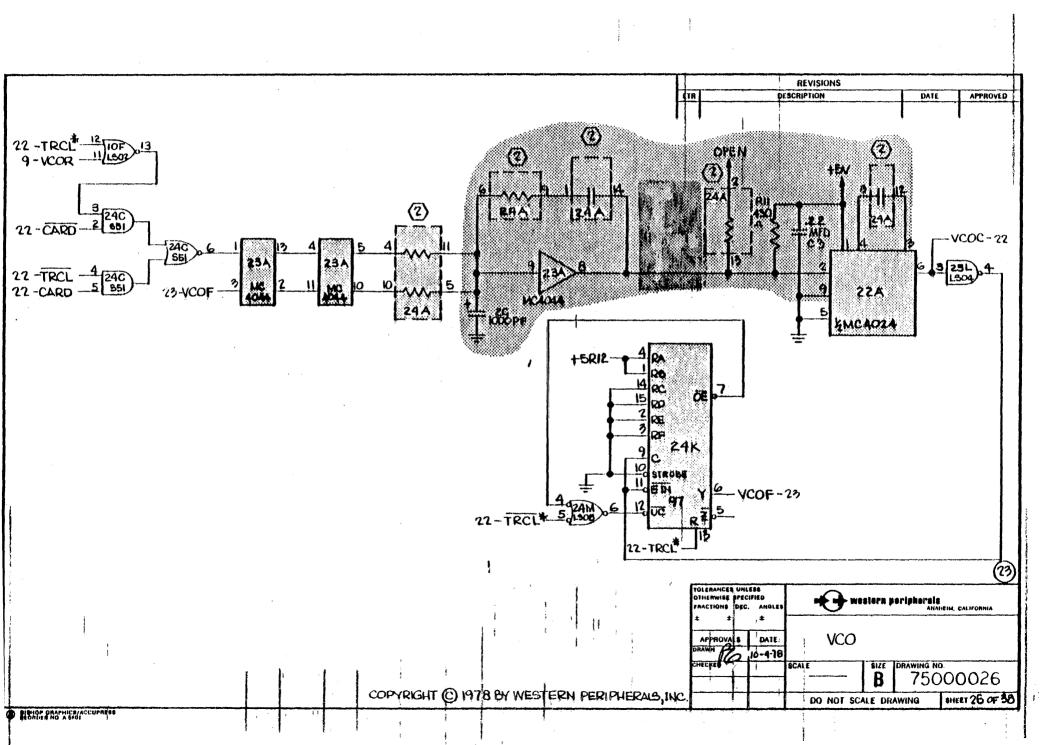


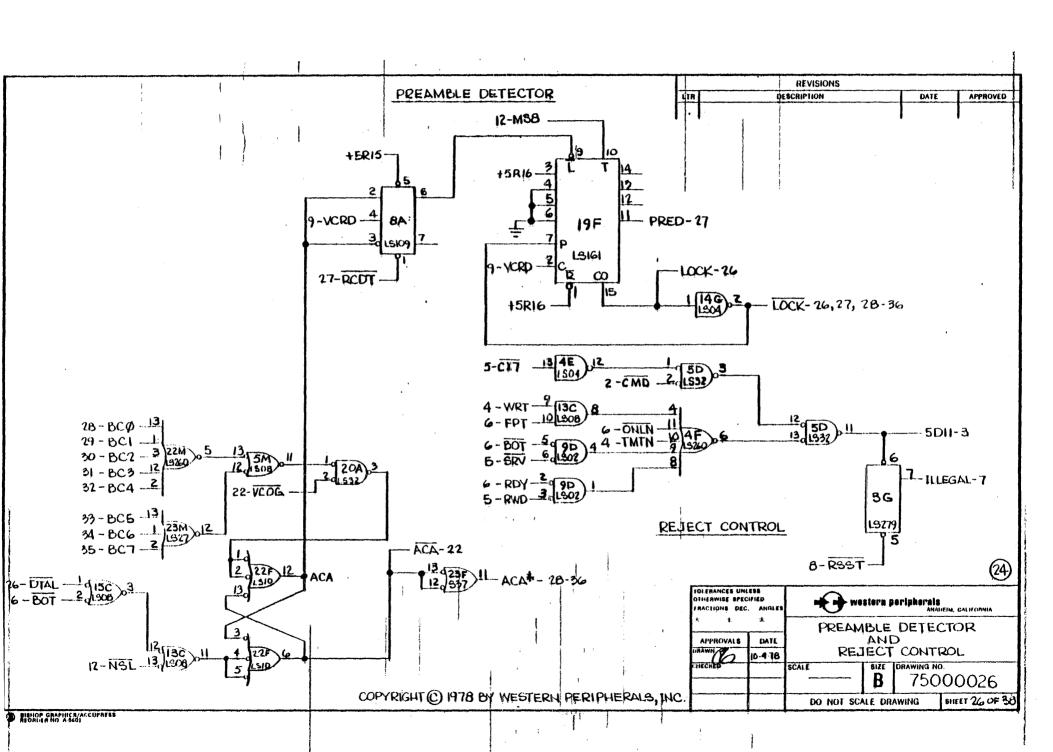


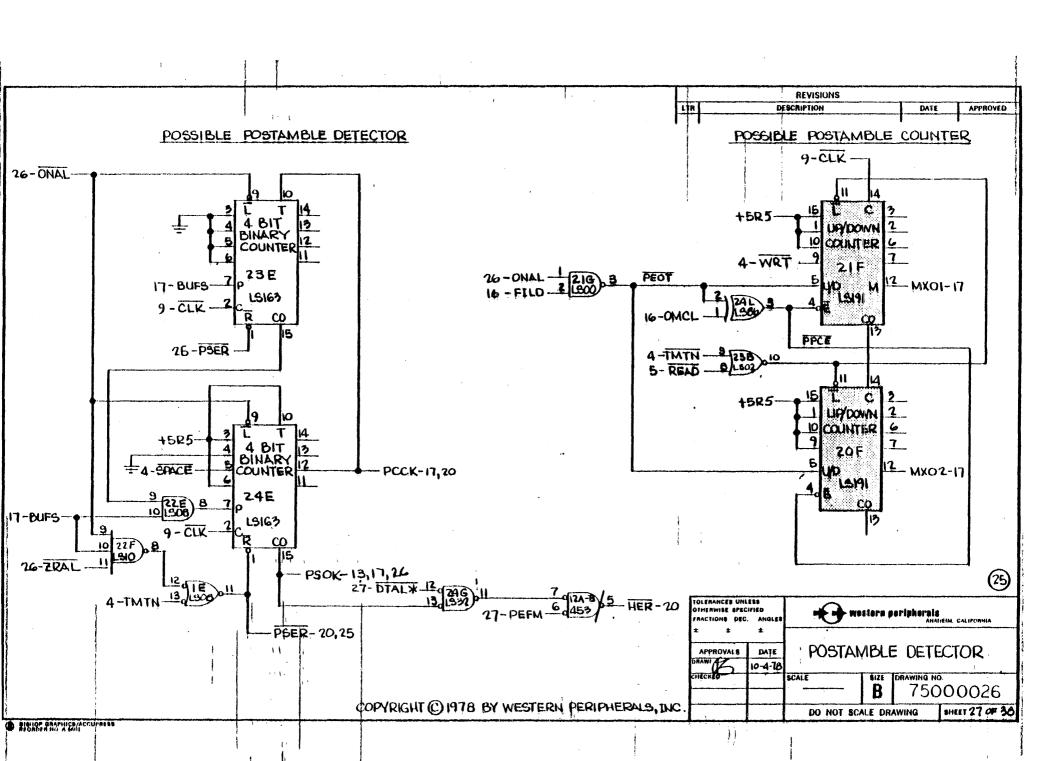


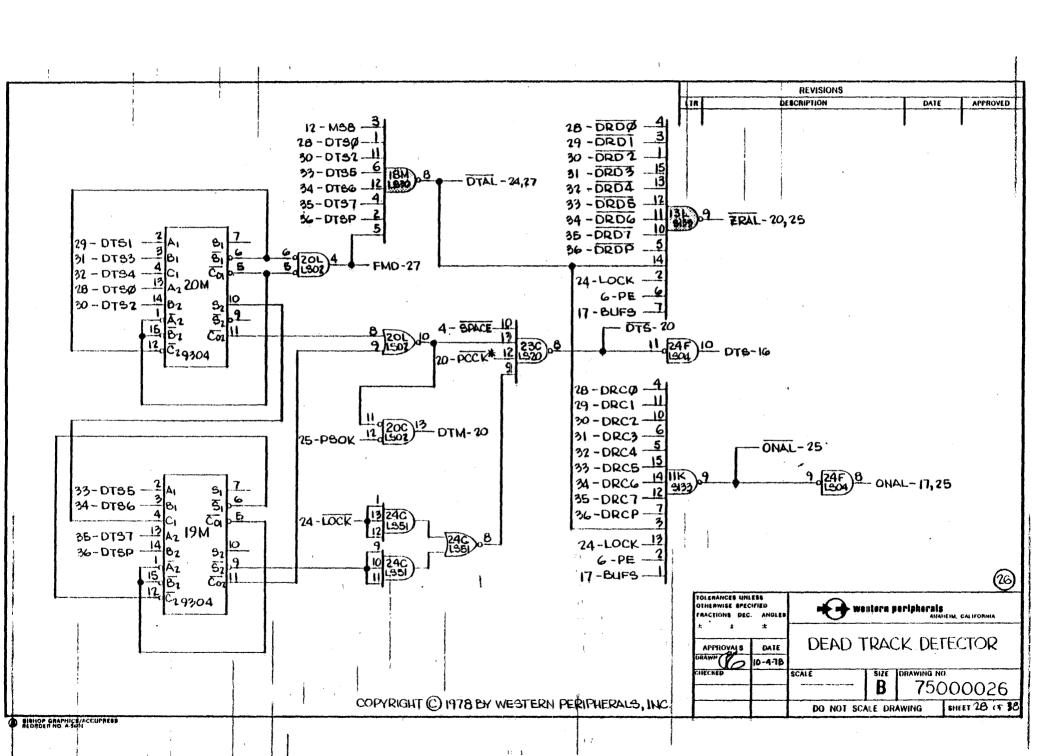


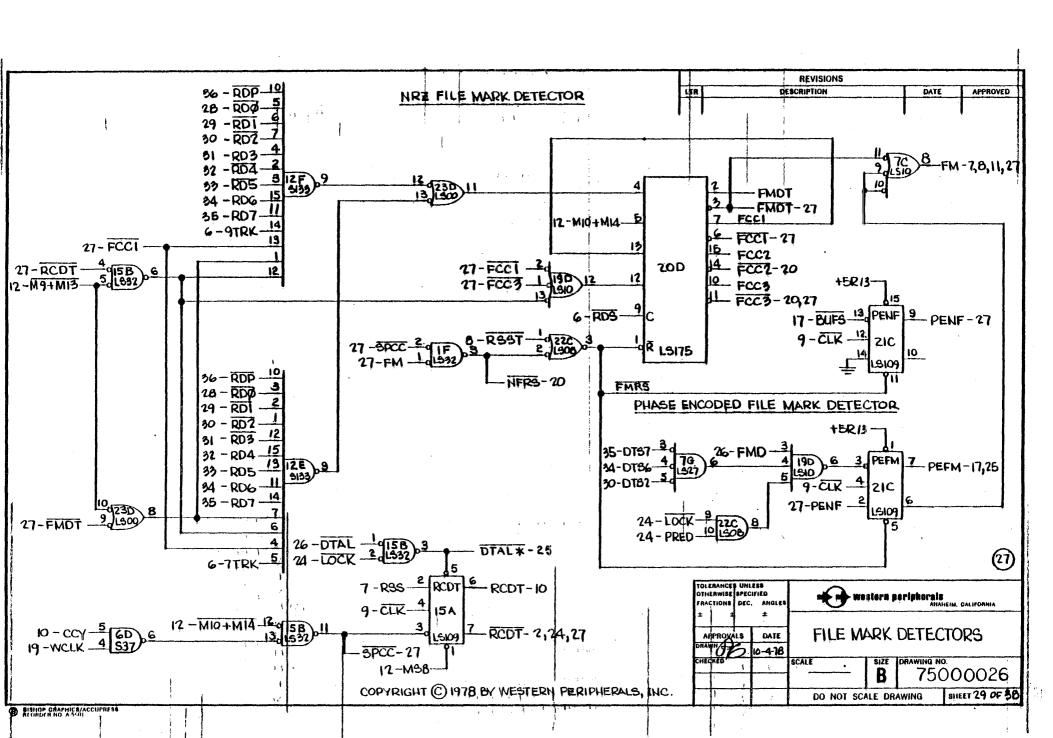


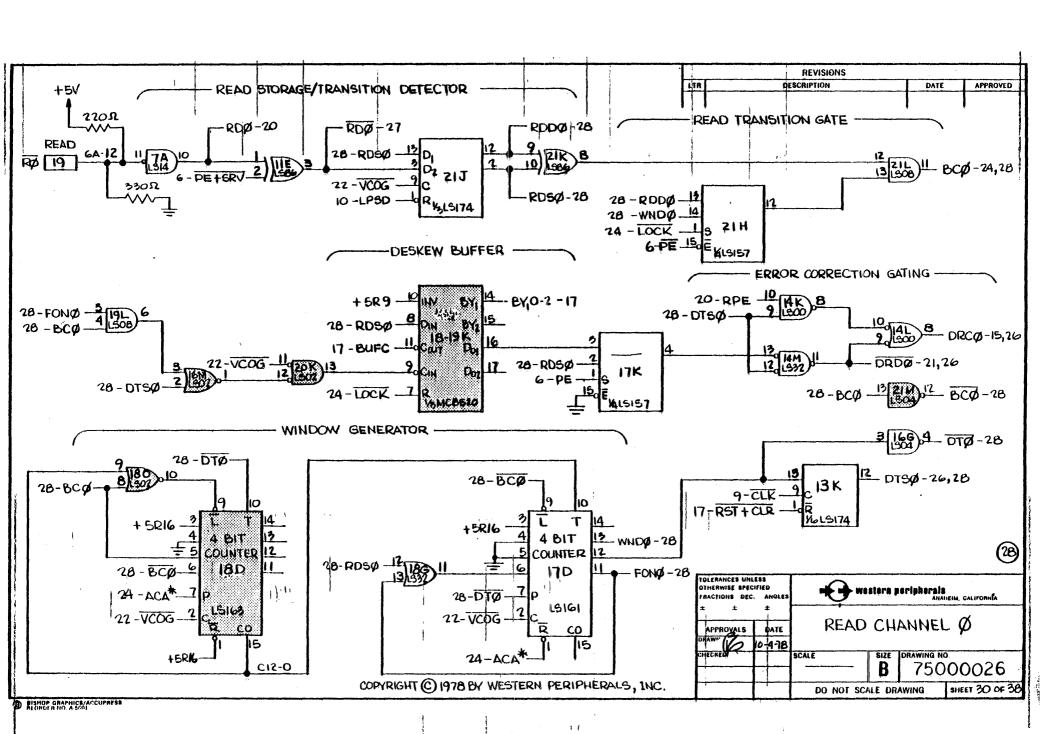


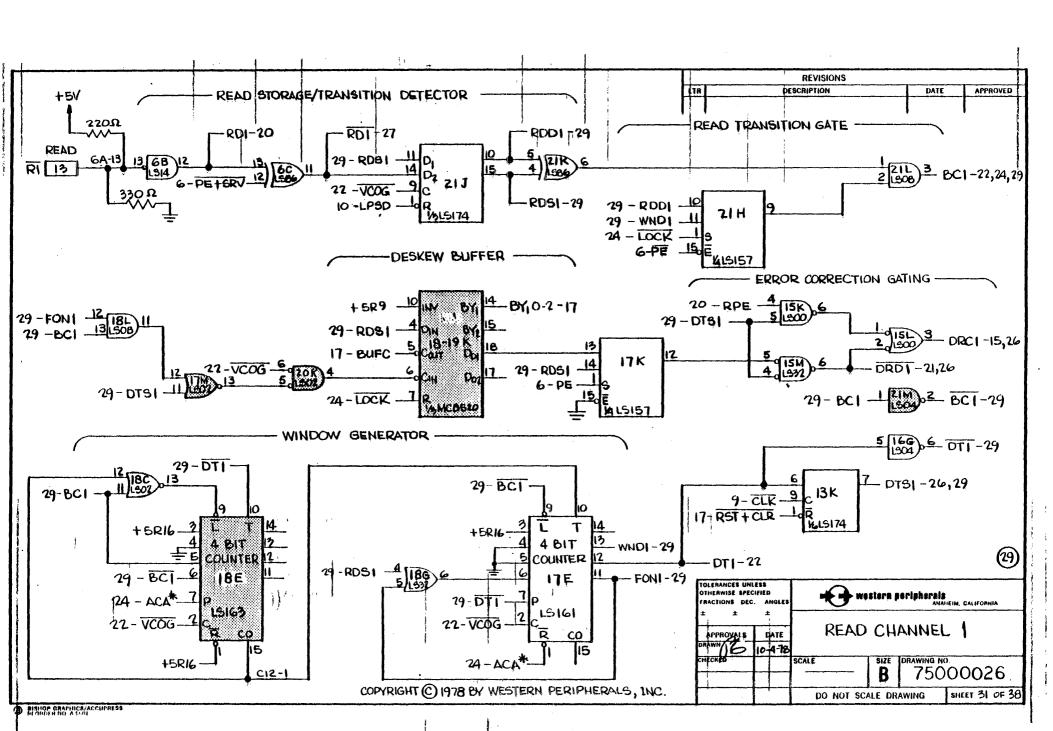


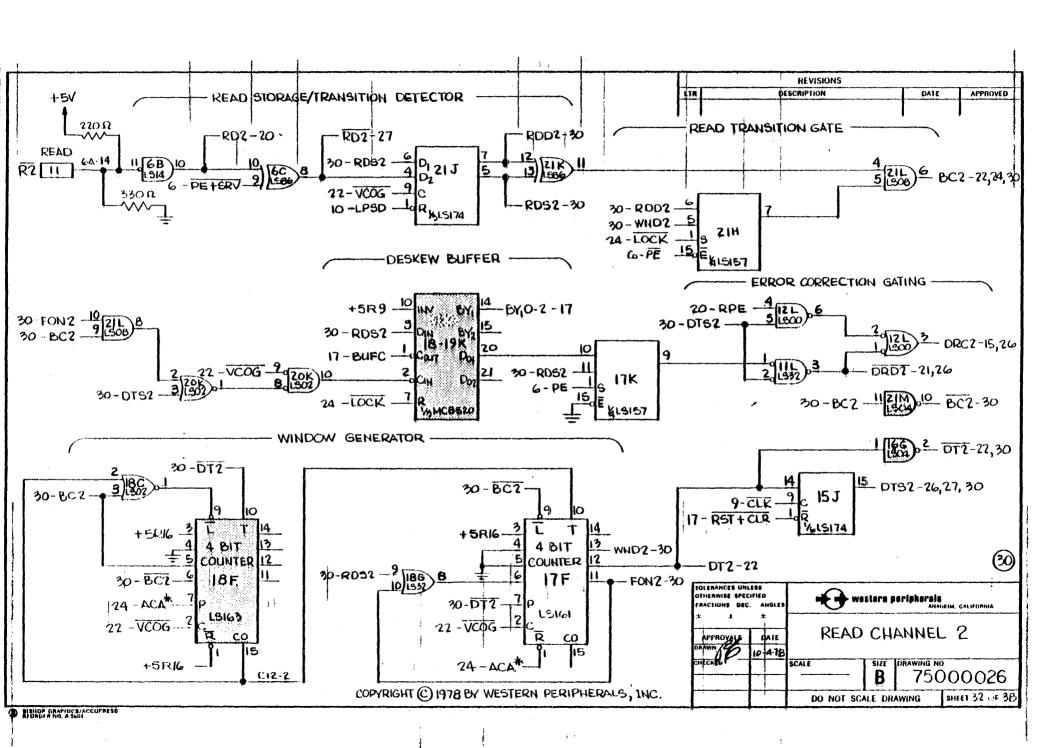


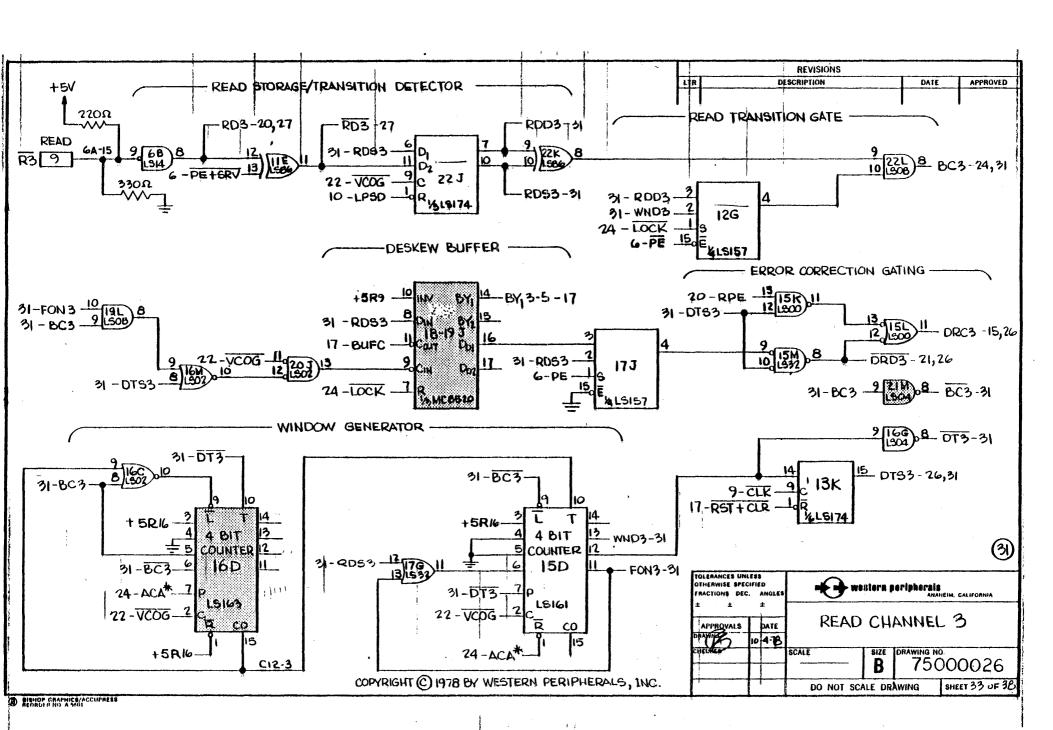


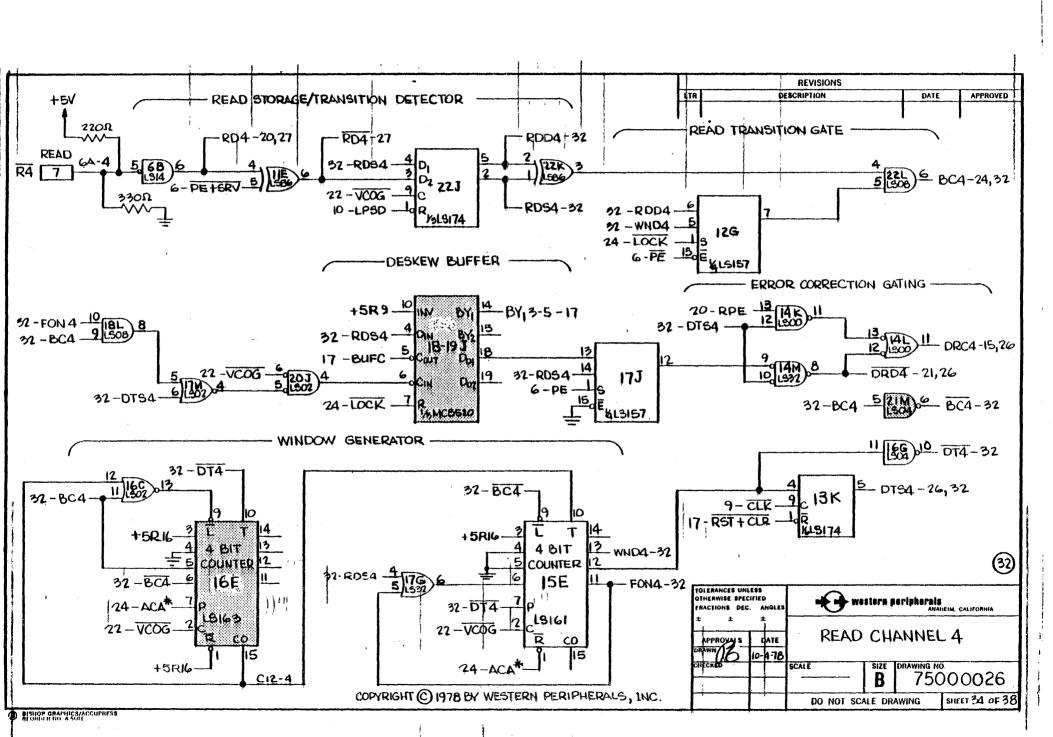


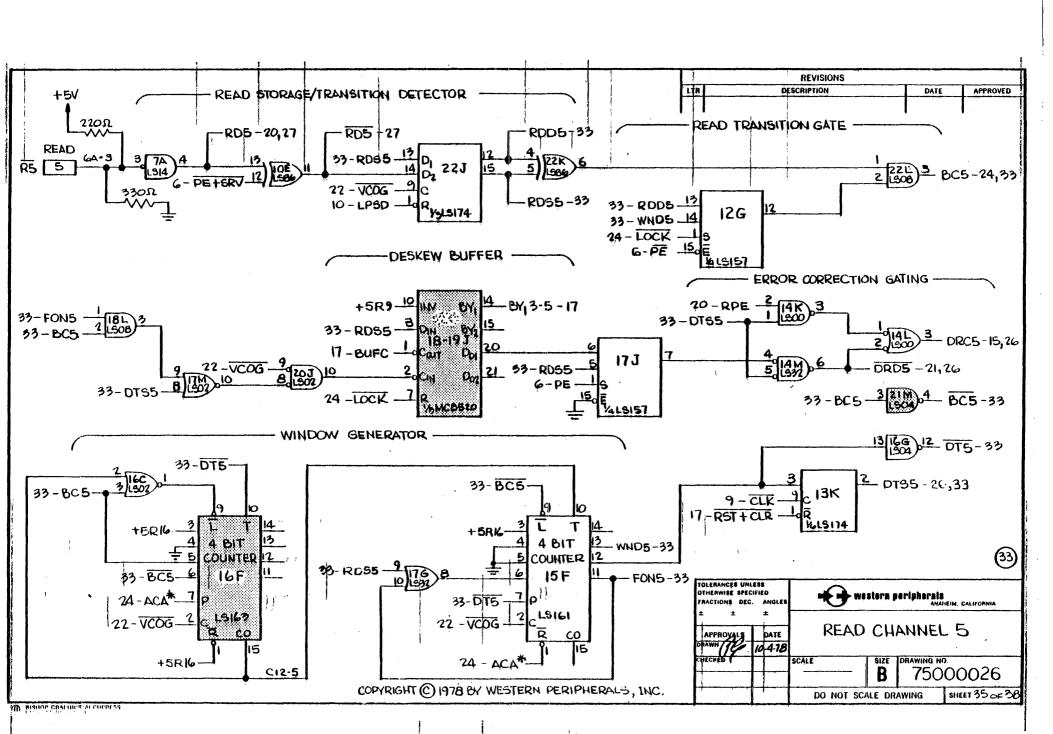


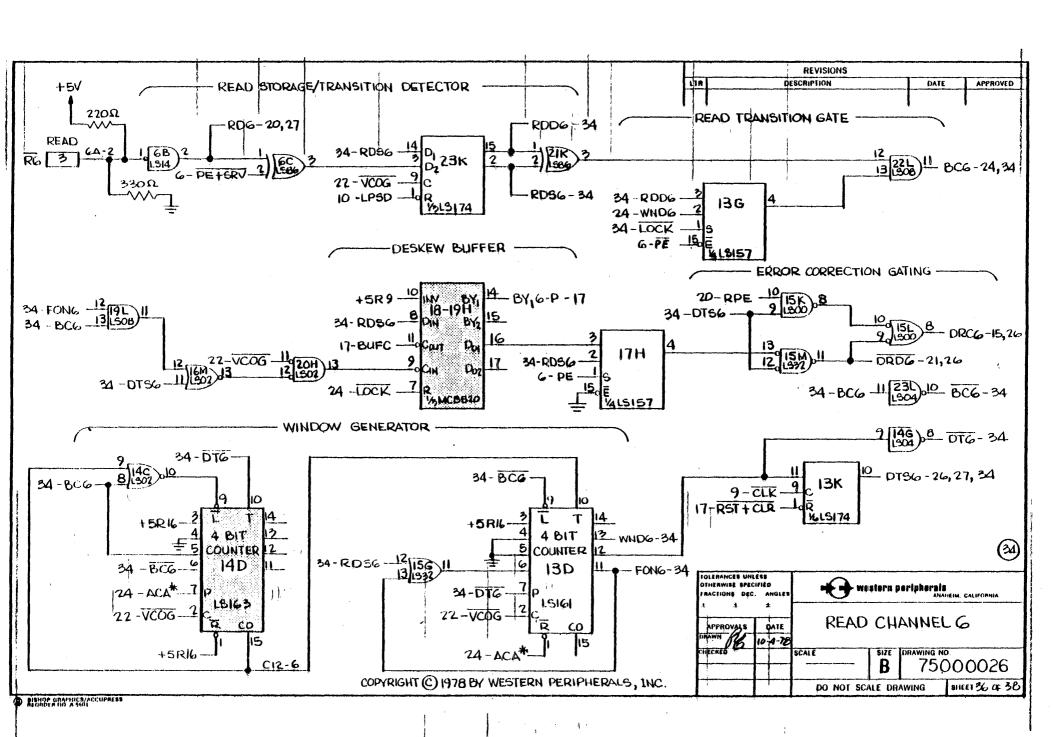


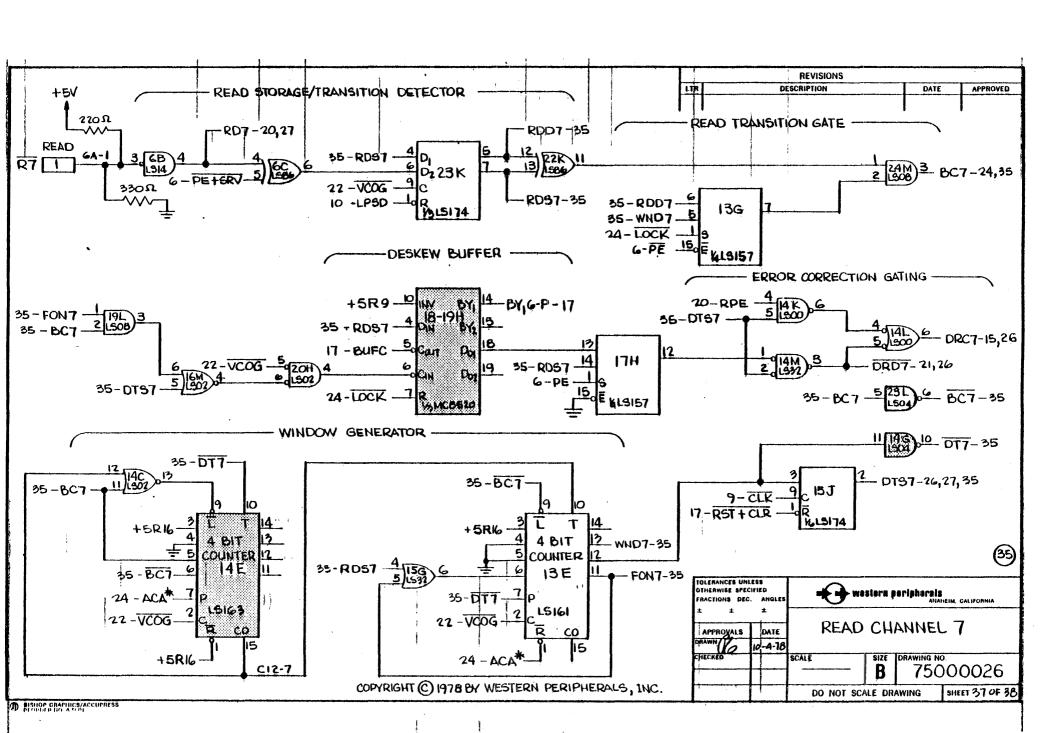


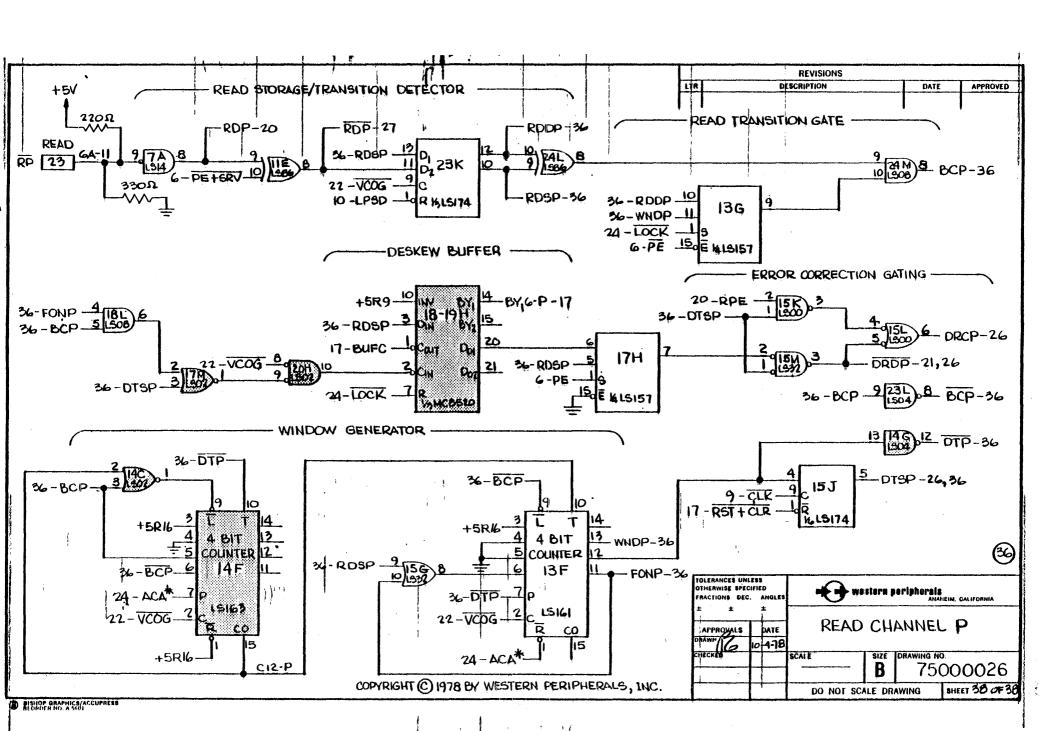


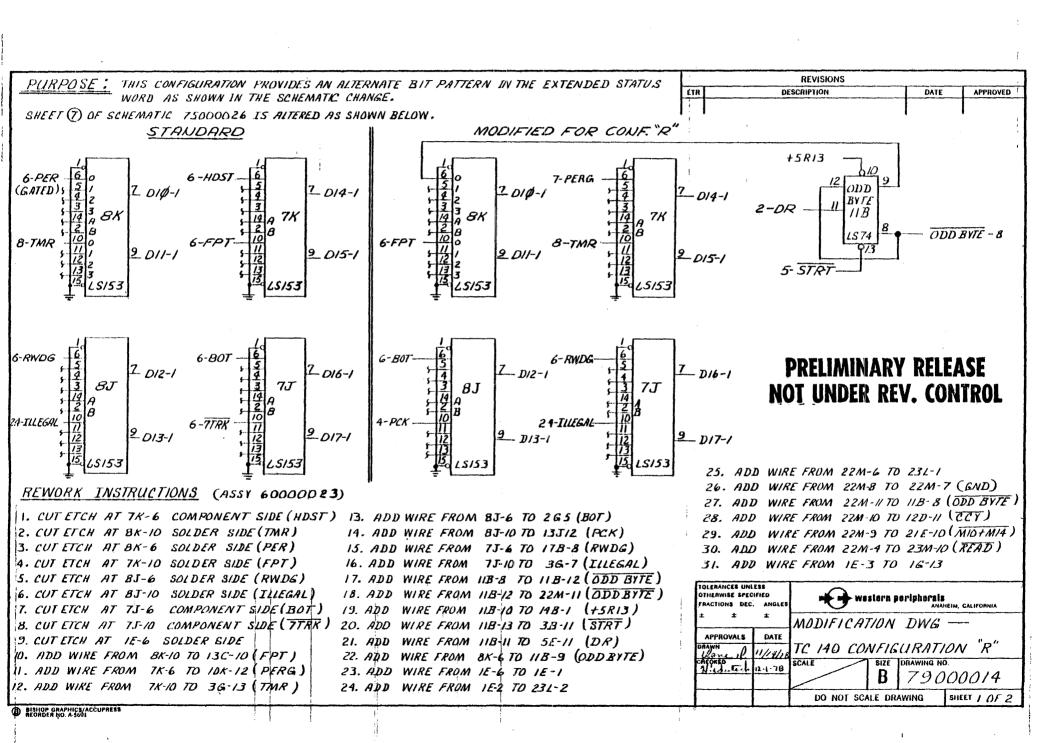


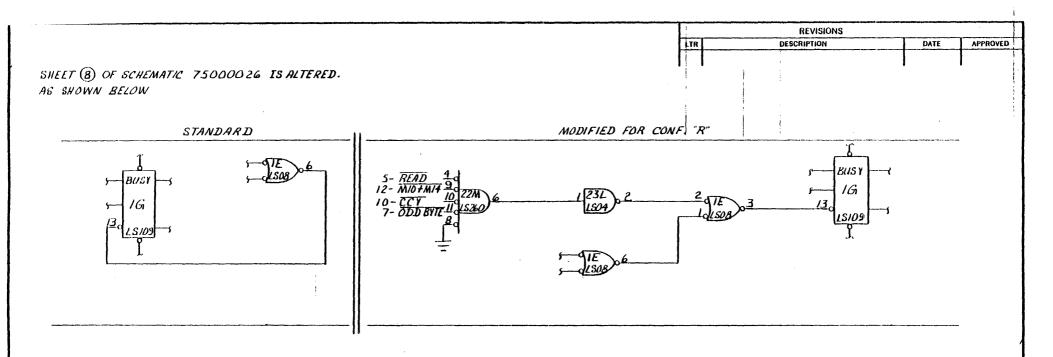












NOTE:

AFTER MODIFICATION, RUBBER STAMP CONF. R"
NEAR ASSY NUMBER USING BLACK INK.

PRELIMINARY RELEASE NOT UNDER REV. CONTROL

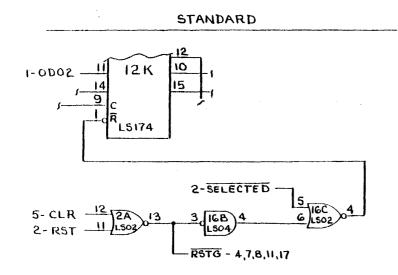
TOLERANCES UNLESS OTHERWISE SPECIFIED FRACTIONS DEC. ANGLES		₩ we	atera p	eripherais	IEIM, CALIFORNIA
± ±	±	MODIFICA	TION	I DWG	
APPROVALS	DATE				
DRIWN D	11/11/18	TC 140 CO	NF 16	UKATA	ON R"
CHECKED		SCALE	SIZE	DRAWING NO),
			B	7900	00014
		DO NOT SCALE DRAWING			SHEET 2 DF 2

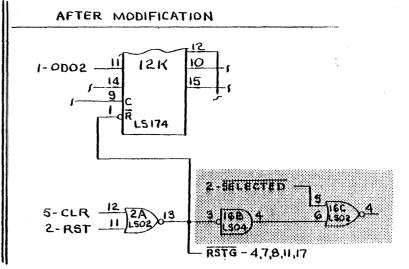
THE PURPOSE OF THIS MODIFICATION IS TO PREVENT AUTOMATIC RESET OF THE MODE COMMAND REGISTER WHEN ANOTHER DEVICE IS SELECTED.

SHEET (4) OF SCHEMATIC 75000026 IS ALTERED AS SHOWN BELOW;

REVISIONS

LTR DESCRIPTION DATE APPROVED





REWORK INSTRUCTIONS (ASSY 6000023)

- A) CUT ETCH ON COMPONENT SIDE AT 16C-4.
- B) ADD JUMPER FROM FEED-THRU JUST ISOLATED AT IGC-4 TO 168-3.
- C) IDENTIFY AT ASSY. NO. WITH "CONF U" USING BLK INK.

NOTE:
GATES IN SHADED AREA NOT
FUNCTIONAL SINCE 16C-4 IS
NO LONGER CONNECTED TO IRK-1

TOLERANCES UNL OTHERWISE SPEC FRACTIONS DEC	IFIED	₩	etorn (eripherals ANA	IEIM, CALIFORNIA
± ± APPROVÁLS	DATE	MODIFIC			
DRAWN II. DEUTSCH		TC 140 C	ONFI	GURATIO	ън "U"
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Fres NHV	12-7-18		B	790	25000
7					SHEET OF

BISHOP GRAPHICS/ACCUPRESS

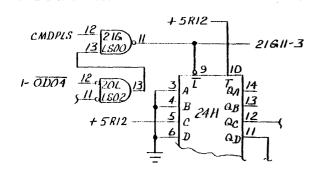
THE PURPOSE OF THIS MODIFICATION IS TO CHANGE THE "EDIT" COMMAND TO AN "OFF-LINE / REWIND" COMMAND.

IT IS ACCOMPLISHED BY BREAKING A SIGNAL LINE BETWEEN 201-13 IND 216-13 INSTRTING ADDITIONAL GATING AS SHOWN BELOW.

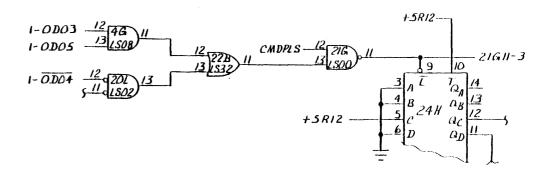
(REFERENCE SHEET (5) OF SCHEMATIC 75000026)

REVISIONS LTR DESCRIPTION DATE APPROVED !

STANDARD



AFTER MODIFICATION



REWORK INSTRUCTIONS (ASSY 60000023)

- 1. CUT ETCH AT 21G-13 (SOLDER SIDE)
- 2. ADD WIRE FROM ZZB II TO 21G 13
- 5. ADD WIRE FROM 22B-12 TO 4G-11 4. ADD WIRE FROM 22B-13 TO 20L-13
- 5. ADD WIRE FROM 16-12 TO 72-3 (ODO3)
- 6. ADD WIRE FROM 96-13 TO 72-10 (DDO5)
- 7. AFTER MODIFICATION, IDENTIFY WITH "CONF. W"
 NEAR ASSY NUMBER USING BLACK INK.

PRELIMINARY RELEASE NOT UNDER REV. CONTROL

TOLERANCES UNLESS OTHERWISE SPECIFIED FRACTIONS DEC. ANGLES		→ wo	stera p	eripherais	IEIM, CALIFORNIA
# # APPROVALS	± DATE	MODIFIC	CAT	ION E) W G
DRAWN	11/11/20	TC 14()			PATION W
MICKEP took	12-1-78	SCALE	B	790	00 <i>030</i>
		DO NOT SCALE DRAWING			SHEET 1 OF 1

BISHOP GRAPHICS/ACCUPRES

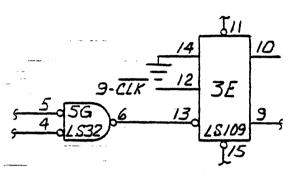
REVISIONS

LTR DESCRIPTION DATE APPROVED

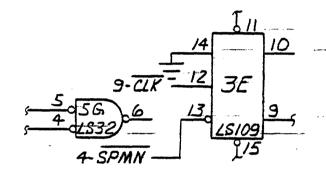
THIS MODIFICATION PROVIDES THE CAPABILITY TO WRITE ON - THE-FLY

SHEET 8 OF SCHEMATIC 75000026 IS ALTERED AS SHOWN BELOW:





MODIFIED FOR CONF. Z"



NOTE: INPUTS AT 5G-4 \$ 5 ST/LL CONNECTED

REWORK INSTRUCTIONS (ASSY 60000023)

- 1. CUT ETCH AT 3E-13 (COMPONENT SIDE),
- 2. ADD WIRE FROM 3E-13 TO 2C-13 (SPMN).
- 3. AFTER MODIFICATION, IDENTIFY WITH "CONF. Z NEAR ASSY NUMBER USING BLACK INK.

PRELIMINARY RELEASE NOT UNDER REV. CONTROL

